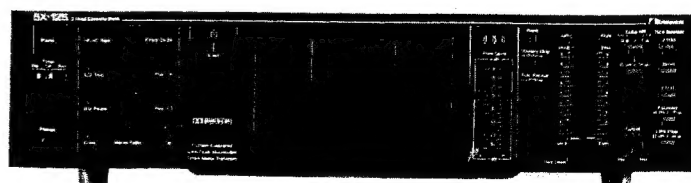




Service Manual

Nakamichi BX-125 BX-125E

2 Head Cassette Deck



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1. GENERAL

1.1. Voltage Selector

Voltage selector is installed on the rear panel for Other version of the Nakamichi BX-125. This voltage selector can select either 120 V or 220-240 V at customer's disposal.

1.2. Packing Materials and Owner's Manual

Part No.	Description	Q'ty
OF03855A	Carton Box BX-125 (Silver)	1
OF03857A	Carton Box BX-125 (Black)	1
OF03856A	Carton Box BX-125E (Silver)	1
OF03858A	Carton Box BX-125E (Black)	1
OF03674C	Packing	2
OD04517A	Owner's Manual (English)	1
OD04518A	Owner's Manual (English/German/French)	1
OD04522A	Owner's Manual (Japanese)	1

1.3. Serial Number

The BX-125/BX-125E has two versions, Silver and Black.

In the service manual, serial numbers of these versions are identified as follows:

Silver version: A322xxxxx

Black version: A323xxxxx

However, the actual serial number on the serial number plate of the BX-125/BX-125E is indicated as A322.3xxxxx. The serial number begins with A322.301001.

2. TEST TAPES AND GAUGES

- (1) 400 Hz Level Tape (DA09005B)
- (2) 1 kHz Track Alignment Tape (DA09007B)
- (3) 15 kHz Azimuth Tape (DA09004B)
- (4) 3 kHz Speed and Wow/Flutter Tape (DA09006C)
- (5) 10 kHz PB Frequency Response Tape (DA09003B)
- (6) 15 kHz PB Frequency Response Tape (DA09002B)
- (7) 20 kHz PB Frequency Response Tape (DA09001B)
- (8) Tape Travelling Cassette (DA09027B)
- (9) Reference EXII Tape (DA09066B)
- (10) Reference SX Tape (DA09025B)
- (11) Reference SX-E Tape (DA09086A)
- (12) Reference ZX Tape (DA09037B)
- (13) Head Alignment Gauge (DA09092A)

3. MECHANICAL ADJUSTMENTS

3.1. Tape Guide Height Check for Record/Playback Head and Erase Head

With use of a Head Alignment Gauge, tape guide height check for the Record/Playback and Erase Heads shall be made, wherein a small block shall be pushed straight down to the base while in use of the Head Alignment Gauge. Refer to Fig. 3.1.

- (1) **Record/Playback Head Tape Guide Height**
 - (a) Load the base of the Head Alignment Gauge carefully and set the cassette deck in Play mode.
 - (b) Place the small block of the Head Alignment Gauge on the base.
 - (c) Slide the small block against the tape guide of the Record/Playback Head, and check to insure that the block is accepted by the tape guide.
 - (d) If not, loosen the screw and insert a shim (either 30 μm (OC80048A), 60 μm (OC80038A), or 100 μm (OC80039A)) to raise the Record/Playback Head, then tighten and apply a quantity of lock tight paint to the screw.
- (2) **Erase Head Tape Guide Height**
 - (a) Load the base of the Head Alignment Gauge carefully and set the cassette deck in Play mode.
 - (b) Place the small block of the Head Alignment Gauge on the base.
 - (c) Slide the small block against the tape guide of the Erase Head, and check whether the block is accepted by the tape guide.

3.2. Head Base Stroke Check

Refer to Fig. 3.2.

- (1) Load the base of the Head Alignment Gauge carefully, then push the base toward the Record/Playback Head to eliminate the clearance between the reference pin and the base.
- (2) Set the cassette deck in Play mode.
- (3) Place the small block of the Head Alignment Gauge on the base.
- (4) Contact the small block with the Record/Playback Head surface and the Erase Head surface, and check whether the end of the small block is located within the specified tolerance as shown in Fig. 3.2.

3.3. Record/Playback Azimuth Alignment and Height Check

Refer to Fig. 3.1.

- (1) Connect a VTVM to the Output Jacks.
- (2) Load a 15 kHz Azimuth Tape and set the cassette deck in Play mode.
- (3) Turn the Azimuth Alignment Screw until the outputs of both channels become maximum.
- (4) Load a 1 kHz Track Alignment Tape and set the cassette deck in Play mode.
- (5) Check to insure that the readings of both channels on the VTVM are below -25 dB.
If not, replacement of the Record/Playback Head will be required.
- (6) Apply a quantity of lock tight paint to the Azimuth Alignment Screw.

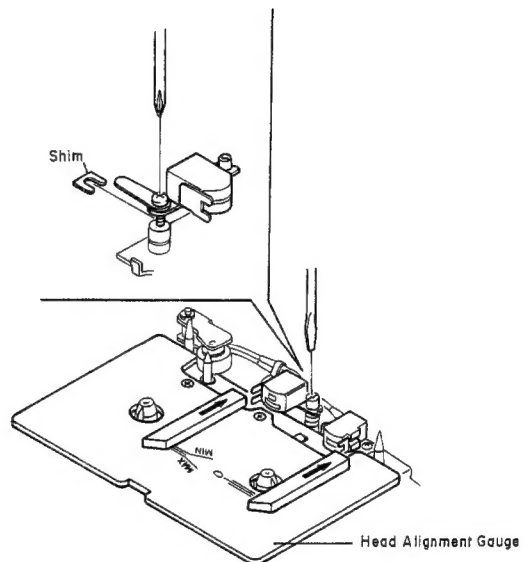


Fig. 3.1

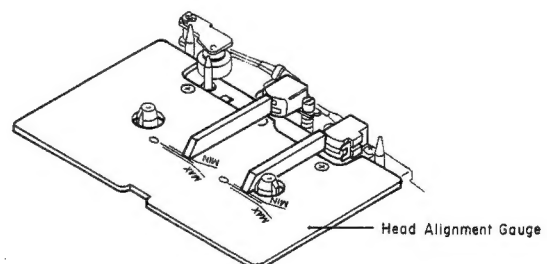


Fig. 3.2

3.4. Pressure Adjustment of Pressure Roller

Refer to Fig. 3.3.

- (1) In Play mode, measure the torque of the Pressure Roller and check whether the torque is in a range of 320 ± 50 g-cm.
- (2) If torque is out of the range, correct it by changing the installation point of the Pressure Roller Spring.

3.5. Tape Travelling Check

Load a Tape Travelling Cassette and set the cassette deck in Play mode to check the followings:

- (1) After more than 2 seconds, the fluctuation of the tape travelling on the Record/Playback Head is small.
- (2) Tape is in contact with the head sufficiently.
- (3) Tape waving is small on the heads and pressure roller.

3.6. Eject Damper Adjustment

Refer to Fig. 3.4. Load a cassette tape, and with opening the Cassette Case by pressing the Eject button and closing it by hand, adjust the speed of damper action by the Damper Adjustment Screw.

CCW: Damper moves fast.

CW: Damper moves slowly.

3.7. Reel Motor Speed Adjustment in Play Mode

- (1) To warm-up the cassette deck, load a C-60 cassette tape and set the cassette deck in Play mode.
- (2) After more than four minutes, load a torque meter TW-211 (made by Sony) and set the cassette deck in Play mode.
- (3) Adjust VR601 on the Main P.C.B. Ass'y to obtain exactly 50 g-cm on the torque meter.

3.8. Tape Speed Adjustment

Refer to Fig. 3.5.

- (1) Connect a frequency counter to the Output Jacks.
- (2) Load a 3 kHz Speed and Wow/Flutter Tape and play it back.
- (3) Adjust the Tape Speed Adjustment Volume incorporated in the Capstan Motor to obtain 3,000 Hz on the frequency counter.

CCW: Motor drives slowly.

CW: Motor drives fast.

3.9. Lubrication

The tape transport is of a lubrication-free type mechanism. When the following parts are replaced, apply the specified lubricant.

- (1) Molykote (R) Grease (X5-6020)
Cam Motor Pulley
Thrust portion on the Capstan Shaft
- (2) FLOIL GB-TS-1
Washer between Reel Hub Ass'y and Back Tension Spring
- (3) Diamond Oil (EP56)
Reel Hub Shaft
- (4) Anderol 456
Capstan Shaft

Note: We suggest that you use the above specified lubricant or equivalent type.

The company dealing in the above lubricant is as follows:

- (a) Molykote (R) Grease (X5-6020)
Dowcorning Co., Ltd., 1-15-1 Nishishinbashi, Minato-ku, Tokyo, Japan
- (b) FLOIL GB-TS-1
Kanto Chemicals Co., Ltd., 2-7 Kanda Sakuma-cho, Chiyoda-ku, Tokyo, Japan
- (c) Diamond Oil (EP-56)
Mitsubishi Oil Co., Ltd., 1-2-4 Toranomon, Minato-ku, Tokyo, Japan
- (d) Anderol 456
Toyo Kokusai Oil Co., Ltd., 3-3-5 Hatchobori, Chuo-ku, Tokyo, Japan

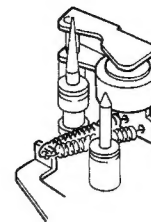


Fig. 3.3

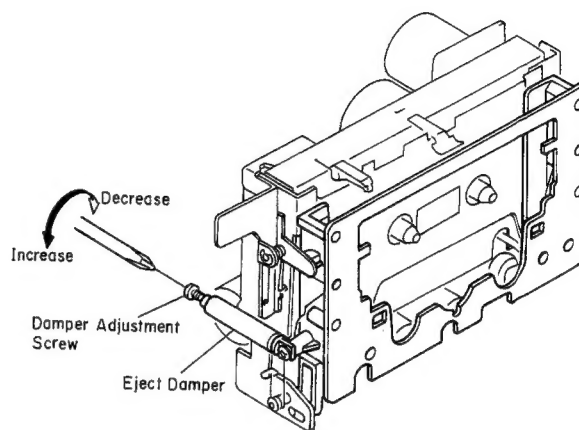


Fig. 3.4

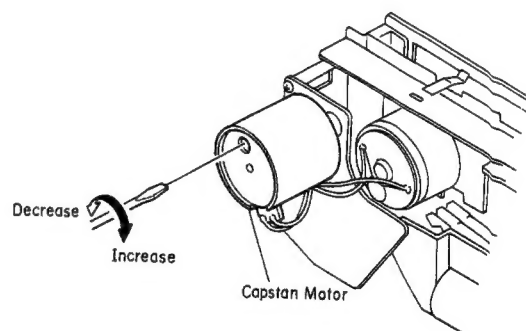


Fig. 3.5

4. PARTS LOCATION FOR ELECTRICAL ADJUSTMENT

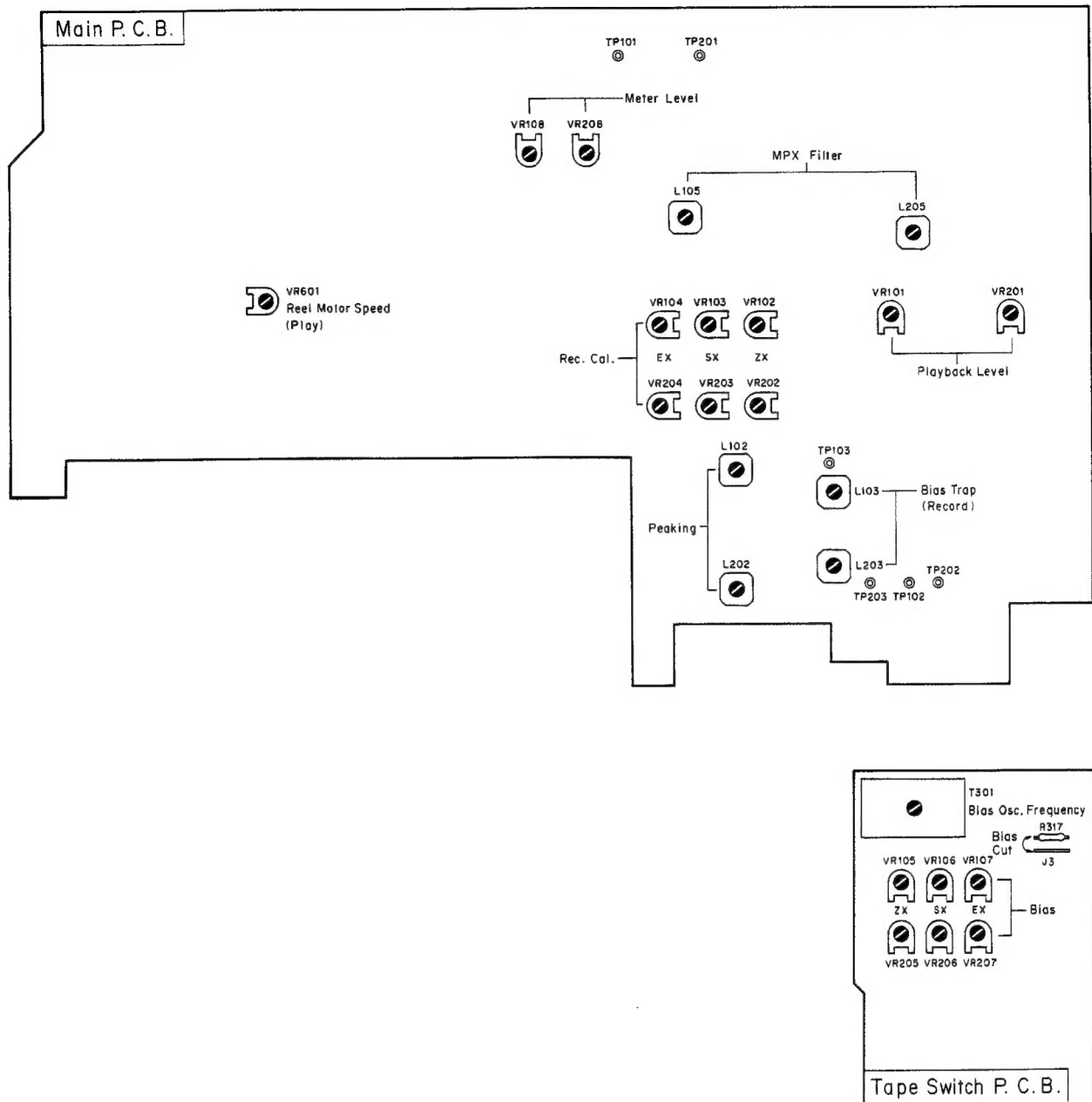


Fig. 4

5. ELECTRICAL ADJUSTMENTS

Note: Electrical adjustment should be performed after mechanical adjustment is completed.

5.1. Adjustment Instructions

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
1	Tape Speed Adjustment	3 kHz Speed and Wow/Flutter Tape	Frequency Counter to Output Jacks	Playback Eq. - 70 μ s	Tape Speed Adjustment Volume	Adjust the volume incorporated in the capstan motor to obtain 3 kHz $\pm 0.5\%$ on the frequency counter.
2	Meter Level Calibration	400 Hz to Input Jacks	VTVM to TP101, TP201 on Main P.C.B.	Record, Pause	Main P.C.B. VR108 VR208	<ol style="list-style-type: none"> 1. Feed in 400 Hz and adjust the Input Level controls to obtain 350 mV -0.8 dB on the VTVM. 2. Adjust VR108 (VR208) so that the 0 dB segment of the level meter starts illuminating. 3. Adjust the Input Level controls to obtain 350 mV on the VTVM, then decrease the generator output level by 20 dB. 4. Check to insure that the segment for -20 dB illuminates.
3	MPX Filter Adjustment	19 kHz ± 100 Hz to Input Jacks	VTVM to Output Jacks	Record, Pause MPX - OFF/ON	Main P.C.B. L105 L205	<ol style="list-style-type: none"> 1. Set the Output Level control to max. Adjust the Input Level controls to obtain 500 mV (0 dB) on the VTVM. 2. Set the MPX Filter switch to ON and adjust L105 (L205) to obtain minimum reading on the VTVM (minimum reading will be less than -30 dB).
4	Record/Playback Head Azimuth Alignment	15 kHz Azimuth Tape	VTVM to Output Jacks	Playback Eq. - 70 μ s Dolby NR - OFF MPX - OFF	Record/Playback Head Azimuth Alignment Screw	Adjust the Record/Playback Head Azimuth Alignment Screw to obtain maximum readings for both channels on the VTVM.
5	Playback Level Calibration	400 Hz Level Tape	VTVM to TP101, TP201 on Main P.C.B.	Same as above	Main P.C.B. VR101 VR201	Adjust VR101 (VR201) to obtain 350 mV on the VTVM.
6	Playback Frequency Response Adjustment	400 Hz Level Tape 10 kHz PB Frequency Response Tape 15 kHz PB Frequency Response Tape 20 kHz PB Frequency Response Tape	VTVM to Output Jacks	Same as above	Main P.C.B. R110 R210 R195 R295	<ol style="list-style-type: none"> 1. Load a 400 Hz level tape and play it back. Adjust the Output Level control to a certain level. 2. Load 10 kHz, 15 kHz and 20 kHz PB frequency response tapes and play them back. Adjust the record/playback head azimuth to obtain maximum readings for both channels on the VTVM with each tape. Short R110 (R210) or R195 (R295) on the Main P.C.B. Ass'y to obtain the following levels against the level for the 400 Hz level tape. <ul style="list-style-type: none"> 10 kHz: -20 dB -2 to +2 dB 15 kHz: -20 dB -2 to +3 dB 20 kHz: -20 dB -2 to +4 dB 3. Conduct step 4 "Record/Playback Head Azimuth Alignment".

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
7	Bias Oscillation Frequency and Erase Current Adjustment	None	Frequency Counter to CN2-2 on Tape Switch P.C.B. and VTVM across the additional 0.1 ohm resistor	Record, Pause Tape - ZX Eq. - 70 μ s Dolby NR - OFF MPX - OFF	Tape Switch P.C.B. T301 R318 R350	<ol style="list-style-type: none"> 1. Connect an additional 0.1 ohm resistor in series to the Erase Head and connect a VTVM across it. 2. Adjust T301 to obtain 105 kHz on the frequency counter. 3. Check the erase current by the VTVM. Erase current will be in a range of 310 mA to 400 mA (typically approx. 350 mA). If erase current is not sufficient, increase it by shorting either R318 or R350. 4. After completion of the erase current adjustment, re-check the bias oscillation frequency. 5. Remove the additional 0.1 ohm resistor.
8	Record Amplifier Equalizer Adjustment	21 kHz (-20 dB) to Input Jacks	VTVM to TP102, TP202 on Main P.C.B.	Same as above	Main P.C.B. L102 L202	<ol style="list-style-type: none"> 1. Short the bias cut points indicated in Fig. 4 with a clip to stop bias oscillation. 2. Adjust L102 (L202) to obtain peak reading at 21 kHz on the VTVM. 3. Remove the clip.
9	Bias Trap Adjustment (Record Amp.)	None (remove input signals)	VTVM to TP103, TP203 on Main P.C.B.	Same as above	Main P.C.B. L103 L203	Adjust L103 (L203) to obtain maximum reading on the VTVM.
10	Record Level Calibration and Recording Bias Current Adjustment	400 Hz (0 dB) and 15 kHz (-20 dB) to Input Jacks	VTVM and Distortion Meter to Output Jacks	Record and Playback Tape - ZX/SX/EX Eq. - 70 μ s (ZX/SX) 120 μ s (EX) Dolby NR - OFF MPX - OFF	Main P.C.B. (Level) ZX: VR102 VR202 SX: VR103 VR203 EX: VR104 VR204 Tape Switch P.C.B. (Bias) ZX: VR105 VR205 SX: VR106 VR206 EX: VR107 VR207	Adjustment should be made in the order of ZX, SX and EX. <ol style="list-style-type: none"> 1. Set the Output Level control to max. 2. Set the cassette deck in Record/Pause mode. 3. Feed in 400 Hz and adjust the Input Level controls to obtain 500 mV (0 dB) on the VTVM. 4. Load a reference ZX tape, reference SX/SX-E tape and reference EXII tape. 5. Feed in 400 Hz (0 dB) and record, rewind and play it back. Adjust VR102 (VR202) for ZX tape, VR103 (VR203) for SX/SX-E Tape and VR104 (VR204) for EXII tape so that the played back output levels are 500 mV (0 dB) on the VTVM. 6. Feed in 15 kHz (-20 dB) and record, rewind and play it back. Adjust VR105 (VR205) for ZX tape, VR106 (VR206) for SX/SX-E tape and VR107 (VR207) for EXII tape so that the played back output levels are 50 mV (-20 dB) on the VTVM. 7. Repeat above 5 and 6 two or three times. 8. Feed in 400 Hz (0 dB) and record, rewind and play it back. Check to insure whether the total harmonic distortion is less than 1.0% for ZX and EXII tapes and 1.2% for SX/SX-E tape. If the total harmonic distortion exceeds the specified value, repeat above steps till satisfactory results are obtained.

STEP	ITEM	SIGNAL SOURCE	OUTPUT CONNECTION	MODE	ADJUSTMENT	REMARKS
11	Overall Frequency Response Adjustment	400 Hz (0 dB) and 20 Hz to 17 kHz (-20 dB) to Input Jacks	VTVM to Output Jacks	Record and Playback Tape - ZX/SX/ EX Eq. - 70 μ s (ZX/SX) 120 μ s (EX) Dolby NR - OFF MPX SW - OFF	Main P.C.B. L102 L202	<ol style="list-style-type: none"> 1. Set the cassette deck in Record/Pause mode. 2. Feed in 400 Hz and set the Input Level controls to obtain 500 mV (0 dB) on the VTVM. 3. Decrease the generator output control by 20 dB. 4. Feed in 20 Hz to 17 kHz (-20 dB), and record, rewind and play them back, then check to insure whether the output levels are within -20 dB \pm 4 dB. 5. If above is not sufficient, adjust L102 (L202) to obtain approx. -20 dB on the VTVM, then conduct step 10 "Record Level Calibration and Recording Bias Current Adjustment". 6. If above is not sufficient, precise re-adjustment of step 6 "Playback Frequency Response", replacement of Record/Playback Head or tape traveling check will be required.

5.2. Playback Frequency Response Adjustment

Figs. 5.1 and 5.2 show the playback amp. circuit for adjustment and the playback equalization curve. This adjustment will be required if playback level is not sufficient when a 20 kHz PB frequency response tape is played back.

The peaking portion of the equalization curve compensates the gap loss of the playback head. Peaking level is varied by the short circuit of R110 (R210) or R195 (R295).

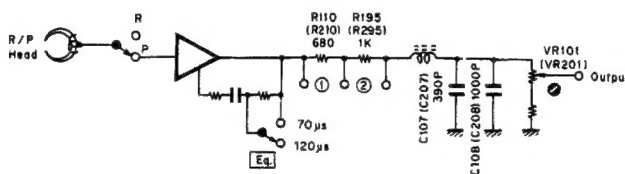


Fig. 5.1

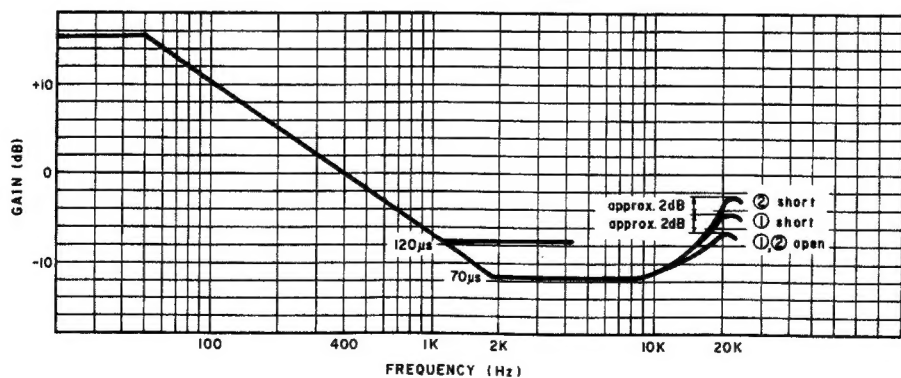


Fig. 5.2

6. MECHANISM ASS'Y AND PARTS LIST

6.1. Synthesis

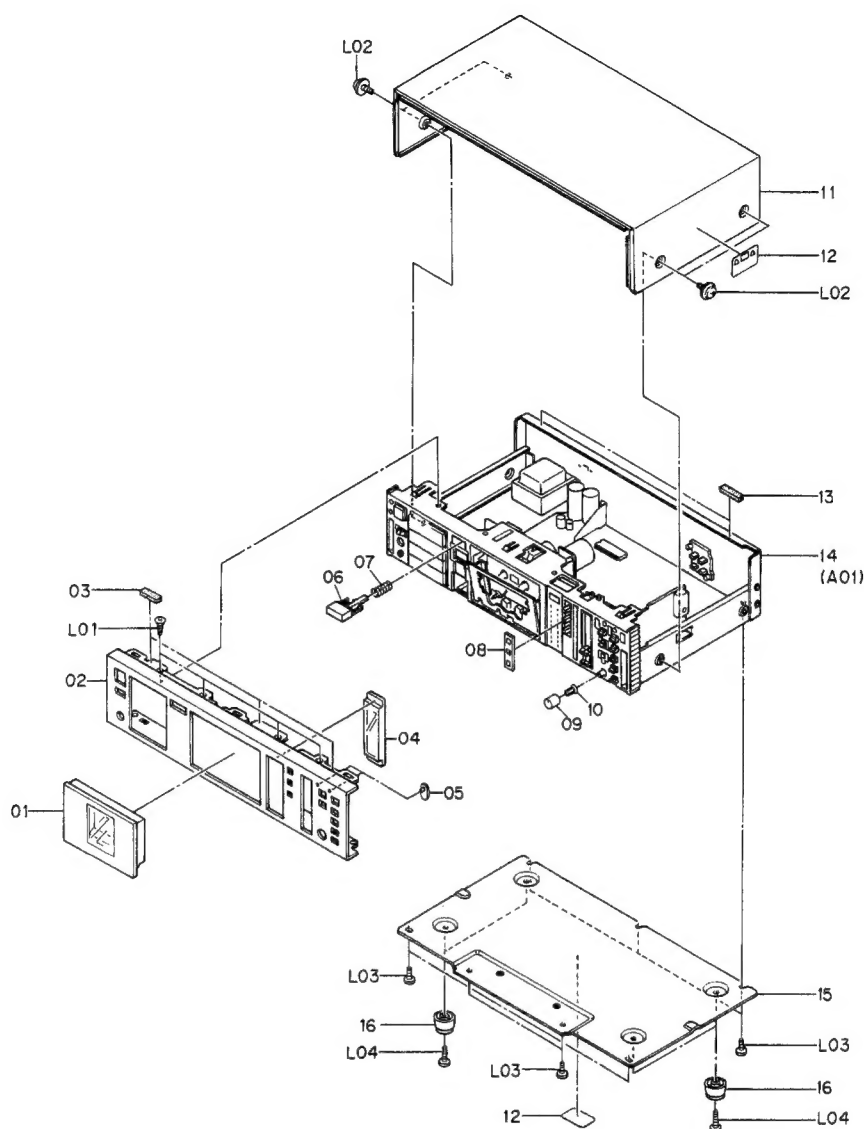


Fig. 6.1

Schematic Ref. No.	Part No.	Description	Q'ty	Schematic Ref. No.	Part No.	Description	Q'ty
		Synthesis Serial No.: A32201001 - (Silver)				Synthesis Serial No.: A32301001 - (Black)	
01	HA04494B	Cassette Case Cover Ass'y	1	01	HA04495B	Cassette Case Cover Ass'y	1
02	OH04582B	Front Panel Ass'y BX-125	1	02	OH04584B	Front Panel Ass'y BX-125	1
	OH04583B	Front Panel Ass'y BX-125E	1		OH04585B	Front Panel Ass'y BX-125E	1
03	OJ04628A	Top Cover Cushion (Front)	3	03	OJ04628A	Top Cover Cushion (Front)	3
04	OH04306A	Meter Cover	1	04	OH04307A	Meter Cover	1
05	OH04240A	LED Lens	2	05	OH04240A	LED Lens	2
06	HA04571A	Eject Button Ass'y	1	06	HA04570A	Eject Button Ass'y	1
07	OJ04765A	Spring	1	07	OJ04765A	Spring	1
08	OH04276A	Counter Escutcheon	1	08	OH04275A	Counter Escutcheon	1
09	OH04432B	Volume Knob	1	09	OH04342A	Volume Knob	1
10	OH03737A	Volume Knob Base	1	10	OH03737A	Volume Knob Base	1
11	OH04155B	Top Cover	1	11	OH04156B	Top Cover	1
12	OM04377B	Caution Label	2	12	OM04377B	Caution Label	2
13	OJ04629A	Top Cover Cushion (Back)	2	13	OJ04629A	Top Cover Cushion (Back)	2
14	—	Synthesis Mechanism Ass'y	1	14	—	Synthesis Mechanism Ass'y	1
15	OJ04762A	Bottom Cover	1	15	OJ04762A	Bottom Cover	1
16	OJ03564A	Leg T-H	4	16	OJ03564A	Leg T-H	4
L01	OE03054A	BT 3x8 @ Countersunk	4	L01	OE03054A	BT 3x8 @ Countersunk	4
L02	OE03033A	BT 4x8 @ Pan Washer-faced (Nickel)	4	L02	OE03032A	BT 4x8 @ Pan Washer-faced (Black Chromate)	4
L03	OE00868A	BT 3x8 @ Binding	7	L03	OE00868A	BT 3x8 @ Binding	7
L04	OE00865A	BT 3x10 @ Binding	4	L04	OE00865A	BT 3x10 @ Binding	4

6.2. Synthesis Mechanism Ass'y (A01)

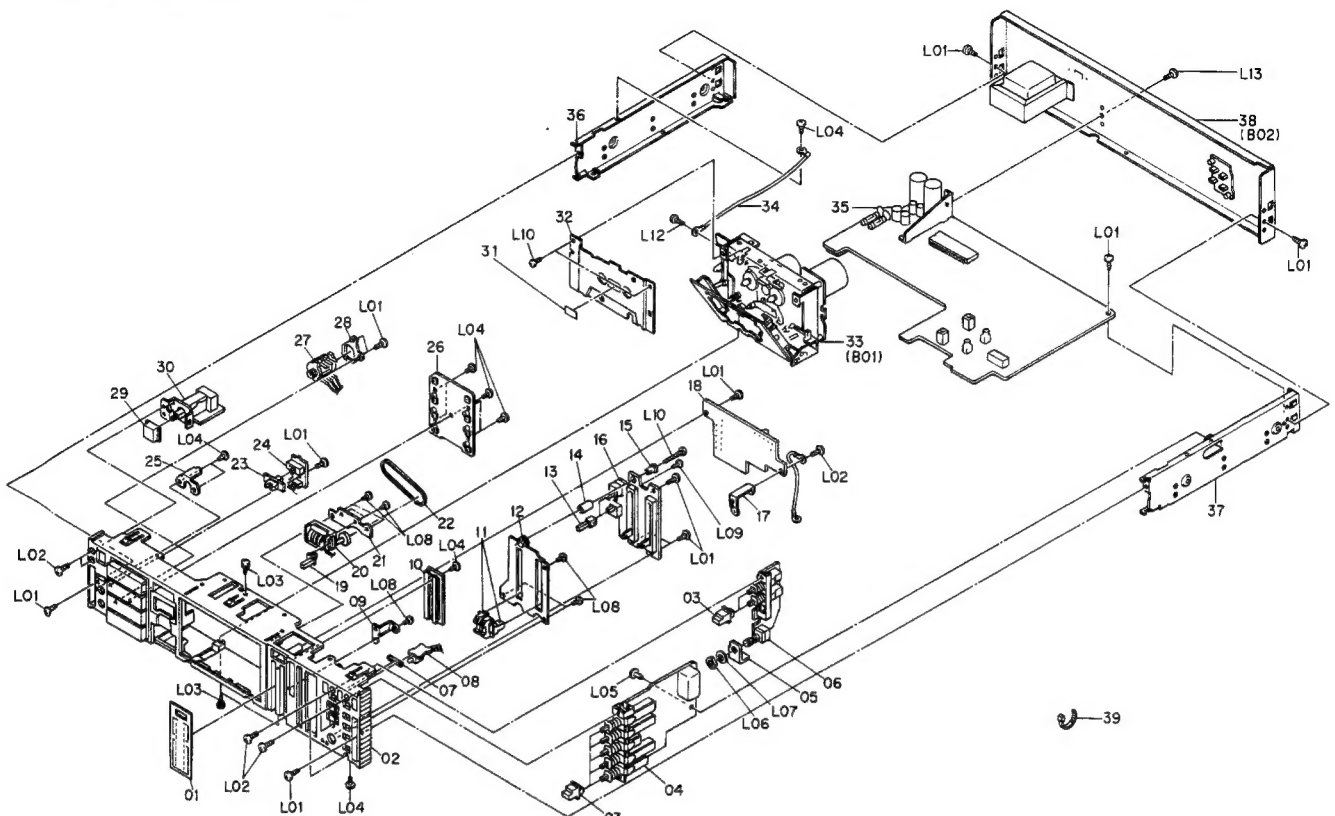


Fig. 6.2

Schematic Ref. No.	Part No.	Description	Qty	Schematic Ref. No.	Part No.	Description	Qty
A01	—	Synthesis Mechanism Ass'y Serial No.: A32201001 - (Silver)	1	A01	—	Synthesis Mechanism Ass'y Serial No.: A32301001 - (Black)	1
01	OH04277A	Meter Scale	1	01	OH04278B	Meter Scale	1
02	HA04794A	Front Chassis Ass'y	1	02	HA04795A	Front Chassis Ass'y	1
03	OH04288A	Push Switch Button	7	03	OH04248A	Push Switch Button	7
04	BA05637A	Tape Switch P.C.B. Ass'y	1	04	BA05637A	Tape Switch P.C.B. Ass'y	1
05	OJ04838A	Holder	1	05	OJ04838A	Holder	1
06	BA05635A	Dolby NR Switch P.C.B. Ass'y	1	06	BA05635A	Dolby NR Switch P.C.B. Ass'y	1
07	OJ04984A	Cushion A	1	07	OJ04984A	Cushion A	1
08	BA05630A	LED P.C.B. Ass'y	1	08	BA05630A	LED P.C.B. Ass'y	1
09	OJ04767A	Memory Switch Holder	1	09	OJ04767A	Memory Switch Holder	1
10	BA05089A	Indicator Ass'y	1	10	BA05089A	Indicator Ass'y	1
11	OH04289A	Slide Volume Knob	2	11	OH04247B	Slide Volume Knob	2
12	OH04283B	Slide Volume Plate	1	12	OH04284B	Slide Volume Plate	1
13	OH04272A	Memory Switch Knob	2	13	OH04271A	Memory Switch Knob	2
14	OJ04703A	Bushing A	1	14	OJ04703A	Bushing A	1
15	OJ04704A	Bushing B	1	15	OJ04704A	Bushing B	1
16	BA05639A	Volume P.C.B. Ass'y	1	16	BA05639A	Volume P.C.B. Ass'y	1
17	OJ04840A	Indicator P.C.B. Holder	1	17	OJ04840A	Indicator P.C.B. Holder	1
18	BA05638A	Indicator P.C.B. Ass'y	1	18	BA05638A	Indicator P.C.B. Ass'y	1
19	OH04274A	Counter Knob	1	19	OH04273A	Counter Knob	1
20	OC08602A	Tape Counter	1	20	OC08602A	Tape Counter	1
21	OJ04764A	Counter Holder	1	21	OJ04764A	Counter Holder	1
22	OC08604A	Counter Belt	1	22	OC08604A	Counter Belt	1
23	OH04309A	Slide Switch Knob	1	23	OH04242A	Slide Switch Knob	1
24	BA05641A	Timer Switch P.C.B. Ass'y	1	24	BA05641A	Timer Switch P.C.B. Ass'y	1
25	OJ04843A	Timer Switch P.C.B. Holder	1	25	OJ04843A	Timer Switch P.C.B. Holder	1
26	BA05640A	Control Switch P.C.B. Ass'y	1	26	BA05640A	Control Switch P.C.B. Ass'y	1
27	OB08511A	Headphone Jack	1	27	OB08511A	Headphone Jack	1
28	OJ04611A	Headphone Plate	1	28	OJ04611A	Headphone Plate	1
29	OH04290A	Power Switch Button	1	29	OH04243A	Power Switch Button	1
30	BA05230A	Power Switch P.C.B. Ass'y BX-125 (U.S.A. & Canada)	1	30	BA05230A	Power Switch P.C.B. Ass'y BX-125 (U.S.A. & Canada)	1
	BA05231A	Power Switch P.C.B. Ass'y BX-125 (Japan)	1		BA05231A	Power Switch P.C.B. Ass'y BX-125 (Japan)	1
	BA05229A	Power Switch P.C.B. Ass'y BX-125 (Australia & Others) & BX-125E	1		BA05229A	Power Switch P.C.B. Ass'y BX-125 (Australia & Others) & BX-125E	1
31	OM04196A	Cassette Label (Silver)	1	31	OM04392A	Cassette Label (Gold)	1
32	OH04154C	Cover Plate	1	32	OH04154C	Cover Plate	1
33	CA08498A	Mechanism Ass'y	1	33	CA08498A	Mechanism Ass'y	1
34	BA05131A	Earth Wire	1	34	BA05131A	Earth Wire	1
35	BA05627A	Main P.C.B. Ass'y BX-125	1	35	BA05627A	Main P.C.B. Ass'y BX-125	1
	BA02757A-E	Main P.C.B. Ass'y BX-125E	1		BA02757A-E	Main P.C.B. Ass'y BX-125E	1
36	OJ04603F	Side Chassis L	1	36	OJ04603F	Side Chassis L	1
37	OJ04773D	Side Chassis R	1	37	OJ04773D	Side Chassis R	1
38	HA04759B	Rear Panel Ass'y BX-125 (U.S.A.)	1	38	HA04764A	Rear Panel Ass'y BX-125 (U.S.A.)	1
	HA04791A	Rear Panel Ass'y BX-125 (Japan)	1		HA04792A	Rear Panel Ass'y BX-125 (Japan)	1
	HA04760A	Rear Panel Ass'y BX-125 (Others)	1		HA04765A	Rear Panel Ass'y BX-125 (Others)	1
	HA04761A	Rear Panel Ass'y BX-125 (Australia)	1		HA04766A	Rear Panel Ass'y BX-125 (Australia)	1
	HA04771B	Rear Panel Ass'y BX-125 (Canada)	1		HA04772A	Rear Panel Ass'y BX-125 (Canada)	1
	HA04758A	Rear Panel Ass'y BX-125E (UK)	1		HA04763A	Rear Panel Ass'y BX-125E (UK)	1
	HA04762A	Rear Panel Ass'y BX-125E (220V Class 2)	1		HA04767A	Rear Panel Ass'y BX-125E (220V Class 2)	1
39	OB08515A	Insu-Lock	14	39	OB08515A	Insu-Lock	14
—	OJ04581A	Counter Cushion	3	—	OJ04581A	Counter Cushion	3
—	OB08525A	Fuse 2A 250V BX-125 (U.S.A., Canada & Others)	2	—	OB08525A	Fuse 2A 250V BX-125 (U.S.A., Canada & Others)	2
—	OB08854A	Fuse 2A BX-125 (Japan)	2	—	OB08854A	Fuse 2A BX-125 (Japan)	2
—	OB08347U	Fuse T1A 250V BX-125 (Australia) & BX-125E	2	—	OB08347U	Fuse 1AT 250V BX-125 (Australia) & BX-125E	2
—	OM04131B	Fuse Label T1A BX-125 (Australia) & BX-125E	1	—	OM04131B	Fuse Label 1AT BX-125 (Australia) & BX-125E	1
—	OB08349B	Fuse Clip BX-125 (Australia) & BX-125E	4	—	OB08349B	Fuse Clip BX-125 (Australia) & BX-125E	4
L01	OE00868A	BT 3x8 @ Binding	15	L01	OE00868A	BT 3x8 @ Binding	15
L02	OE00766A	M3x8 @ Binding	7	L02	OE00766A	M3x8 @ Binding	7
L03	OE03074A	BT 2.6x8 @ Binding with Toothed- Lock Washer	3	L03	OE03074A	BT 2.6x8 @ Binding with Toothed- Lock Washer	3
L04	OE00857A	BT 3x6 @ Binding	10	L04	OE00857A	BT 3x6 @ Binding	10
L05	OB08583A	Plastic Rivet	1	L05	OB08583A	Plastic Rivet	1
L06	—	Nut	(1)	L06	—	Nut	(1)
L07	—	Washer	(1)	L07	—	Washer	(1)
L08	OE00859A	BT 2.6x6 @ Binding	8	L08	OE00859A	BT 2.6x6 @ Binding	8
L09	OE03070A	M2.6x6 @ Binding	1	L09	OE03070A	M2.6x6 @ Binding	1
L10	OE00835A	BT 3x25 @ Pan	1	L10	OE00835A	BT 3x25 @ Pan	1
L11	OE00824A	BT 2.6x6 @ Pan (Black Chromate)	2	L11	OE00824A	BT 2.6x6 @ Pan (Black Chromate)	2
L12	OE00954A	BT 2.6x8 @ Binding	1	L12	OE00954A	BT 2.6x8 @ Binding	1
L13	OE03028A	BT 3x8 @ Binding (Nickel)	1	L13	OE00921A	BT 3x8 @ Binding (Black Chromate)	1

6.3. Mechanism Ass'y (B01)

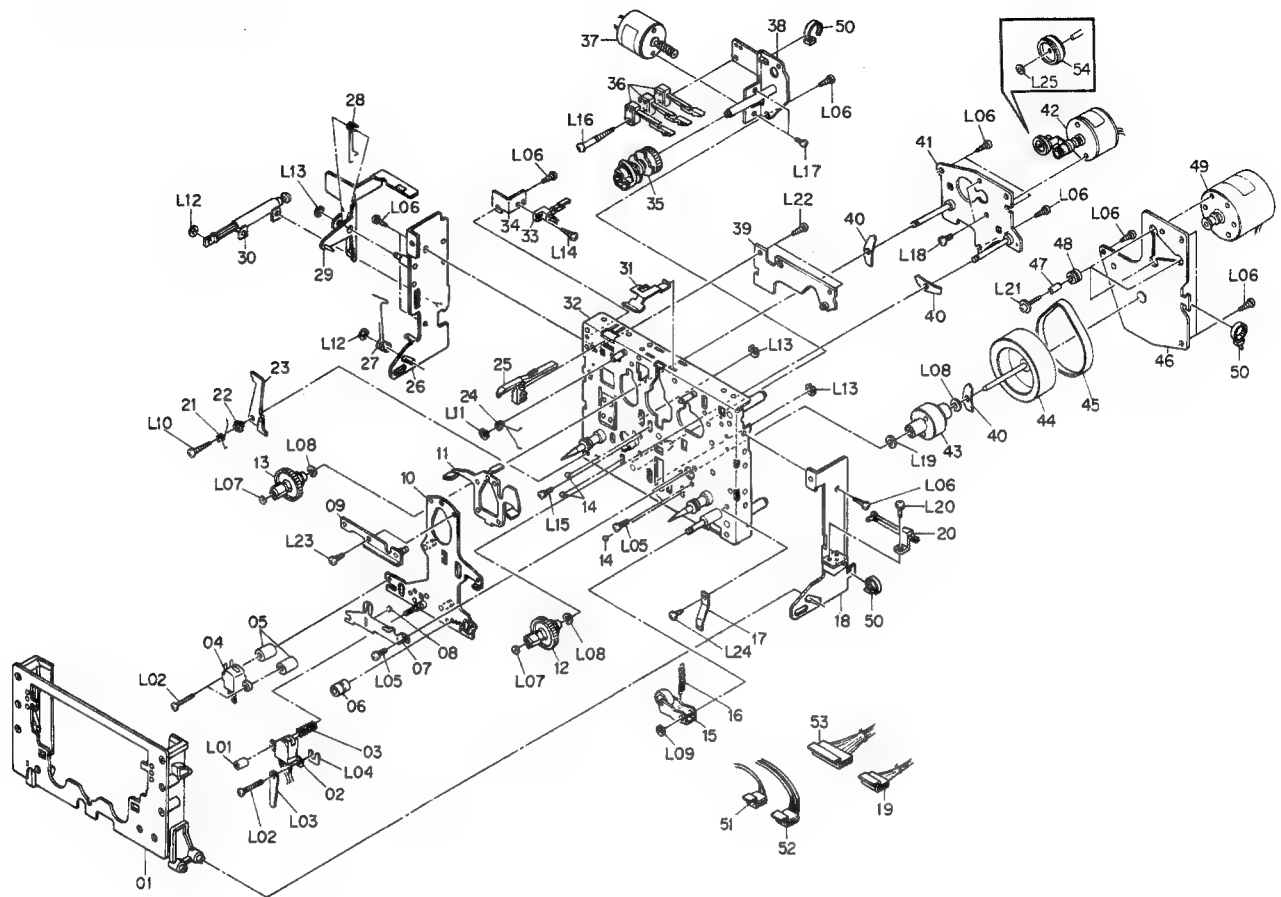


Fig. 6.3

Schematic Ref. No.	Part No.	Description	Q'ty
B01	CA08498A	Mechanism Ass'y Serial No.: A322.301001 -	1
01	CA80001A	Cassette Case Ass'y	1
02	OG01371A	Record/Playback Head RP-2G	1
03	OC80001A	Azimuth Adjust Spring	1
04	OG01365A	Erase Head E-2D	1
05	OC80044A	Erase Head Collar	2
06	OC80045A	Record/Playback Head Collar	1
07	OC80003A	Head Base Hold Plate	1
08	OC80004A	Steel Ball 3mm	1
09	OC80005A	Reinforcement Plate	1
10	OC80006A	Head Base	1
11	CA80002A	Brake Ass'y	1
12	CA80003B	Take-up Reel Hub Ass'y	1
13	CA80004B	Supply Reel Hub Ass'y	1
14	OC80007A	Steel Ball 2mm	3
15	CA80005A	Pressure Roller Ass'y	1
16	OC80008A	Pressure Roller Spring	1
17	OC80009A	Cassette Case Spring	1
18	OC80010C	Cassette Case Holder R	1
19	OC80043A	5P-H Connector	1
20	OC80012A	Eject Sensor	1
21	OC80013A	Lock Lever Spring	1
22	OC80014A	Lock Lever Collar	1
23	OC80015B	Lock Lever	1
24	OC80016A	Brake Spring	1
25	OC80017A	Record Protector Lever	1
26	OC80018A	Cassette Case Holder L	1
27	OC80019B	Eject Spring	1
28	OC80020A	Eject Lever Spring	1
29	OC80021A	Eject Lever	1
30	CA80006A	Pneumatic Damper Ass'y	1
31	OC80022B	Cassette Hold Spring	1
32	OC80023A	Mechanism Chassis	1
33	OC80024A	Record Protector	1
34	OC80025A	Record Protector Holder	1
35	OC80026A	Cam	1
36	OC80027A	Mode Switch	3
37	CA80007A	Control Motor Ass'y	1
38	OC80028A	Control Motor Holder	1
39	CA80011A	Shut-off P.C.B. Ass'y	1
40	OC80029A	Back Tension Spring	3
41	OC80030A	Reel Motor Holder	1
42	CA80008B	Reel Motor Ass'y	1
43	OC80031A	Capstan Flange	1
44	OC80033A	Flywheel	1
45	OC80034A	Capstan Belt	1
46	CA80009A	Flywheel Holder Ass'y	1
47	OC80035A	Sleeve	3
48	OC80036A	Floating Rubber	3
49	CA80010A	Capstan Motor Ass'y	1
50	OC80037A	Insu-Lock	3
51	OC80040A	2P-H Connector	1
52	OC80041A	4P-H Connector	1
53	OC80042A	9P-H Connector	1
54	OC80635B	Idler Pulley	1
L01	OC80046A	Azimuth Alignment Screw	1
L02	OE03038A	M2x12 @ Binding	3
L03	OE03053A	Wire Holder	1
L04	OC80048A	Shim 0.03T	(1)
	OC80038A	Shim 0.06T	(1)
	OC80039A	Shim 0.1T	(1)
L05	OE03046A	M2.6x6 @ Pan (2A)	3
L06	OE03042A	FT 2.5x5 @ Pan	13
L07	OE03049A	Washer 1.8mm	2
L08	OE03050A	Washer 3.1mm	3
L09	OE00222A	E-Ring 2mm	1
L10	OE03043A	FT 2.5x10 @ Pan	1
L11	OE00698A	E-Ring 2.5mm	1
L12	OE03052A	Stopper Ring 2.4mm	2
L13	OE00181A	E-Ring 3mm	3
L14	OE03048A	FT 2.6x6 @ Pan	1
L15	OE03036A	M2x4 @ Pan (2A)	1
L16	OE03044A	FT 2.5x20 @ Pan	1
L17	OE00691A	M2x3 @ Pan	2
L18	OE03045A	M2.6x3 @ Binding	2
L19	OE03051A	Washer 2.5mm	1
L20	OE03037A	M2x5 @ Pan (2A)	1
L21	OE03047A	M2.6x9 @ Pan	3
L22	OE03041A	FT 2.5x4 @ Pan	2
L23	OE03040A	FT 2.5x3.5 @ Pan	1
L24	OE03035A	M2x3.2 @ Truss	1
L25	OE03245A	Mylar Washer 1.3x3.3x0.3	1

6.4. Rear Panel Ass'y (B02)

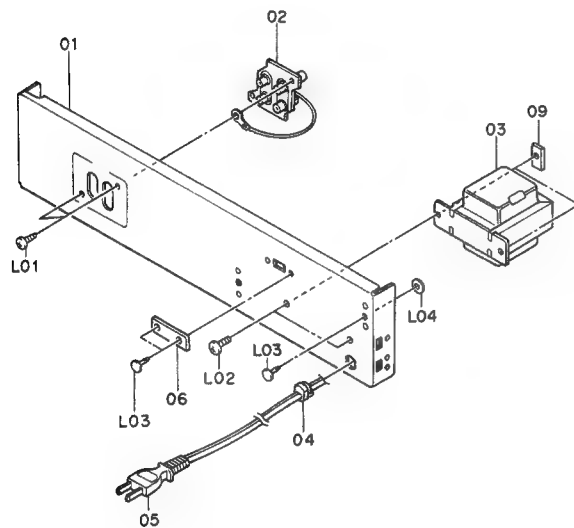
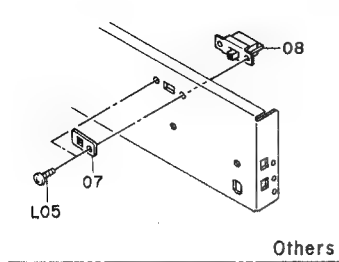


Fig. 6.4

Schematic Ref. No.	Part No.	Description	Q'ty
B02	HA04759B	Rear Panel Ass'y BX-125 (U.S.A.)	1
	HA04771B	Rear Panel Ass'y BX-125 (Canada)	1
	HA04761A	Rear Panel Ass'y BX-125 (Australia)	1
	HA04791A	Rear Panel Ass'y BX-125 (Japan)	1
	HA04760A	Rear Panel Ass'y BX-125 (Others)	1
	HA04758A	Rear Panel Ass'y BX-125E (UK)	1
	HA04762A	Rear Panel Ass'y BX-125E (220V Class 2) Serial No.: A32201001 - (Silver)	1
01	OH04588A	Rear Panel BX-125	1
	OH04587A	Rear Panel BX-125E	1
02	BA05087A	4P Pin Jack Ass'y (Consists of the followings)	1
	(OB81001A)	(4P Pin Jack)	(1)
	(OE00037A)	(Earth Lug)	(1)
03	OB50040A	Power Transformer BX-125 (U.S.A. & Canada)	1
	OB50009B	Power Transformer BX-125 (Australia) & BX-125E	1
	OB50011B	Power Transformer BX-125 (Japan)	1
	OB50010B	Power Transformer BX-125 (Others)	1
04	OB08037U	Cord Bushing C BX-125 (U.S.A., Australia, Others & Japan) & BX-125E (220V Class 2)	1
	OB08351A	Cord Bushing 4K-4 BX-125 (Canada) & BX-125E (UK)	1
05	OB08533A	Power Cord BX-125 (U.S.A. & Others)	1
	OB08504A	Power Cord BX-125 (Canada)	1
	OB05241A	Power Cord BX-125 (Australia)	1
	OB08219B	Power Cord BX-125 (Japan)	1
	OB08348A	Power Cord BX-125E (UK)	1
	OB08093U	Power Cord BX-125E (220V Class 2)	1
06	OJ04601B	Switch Cover BX-125 (U.S.A., Canada, Australia & Japan) & BX-125E	1
07	OM03948A	Voltage Lock Plate BX-125 (Others)	1
08	OB07092U	Voltage Selector BX-125 (Others)	1
09	OC01162B	Bolt Receptacle Plate BX-125 (U.S.A. & Canada)	2
L01	OE00921A	BT 3x8 @ Binding (Black Chromate)	2
L02	OE03034A	M4x8 @ Binding (Black Chromate)	2
	OE00907A	ST 4x8 @ Binding (Black Chromate)	2
	OE00907A	BX-125 (U.S.A. & Canada)	
	OE00907A	BX-125 (Australia, Others & Japan) & BX-125E	
L03	OB08583A	Plastic Rivet	3
L04	OE00637A	Washer 3.3x7x0.5	1
L05	OE00818A	M3x8 @ Binding (Black Chromate) BX-125 (Others)	2

7. MOUNTING DIAGRAMS AND PARTS LIST

- Notes: 1. Mounting diagram shows a dip side view of the printed circuit board.
 2. Diode is 1SS53, 1S1555, or 1SS176 unless otherwise specified.
 3. Following transistors are interchangeable with each other.
 a. 2SA733, 2SA608SP, 2SA1048, 2SA1175
 b. 2SC945, 2SC536SP, 2SC2458, 2SC2785
 4. Abbreviation for part name:
 TR — Transistor, SiD — Silicon Diode, ZD — Zener Diode
 RK — Carbon Resistor, RM — Metal Film Resistor, RF — Fail Safe Type Resistor
 CE — Electrolytic Capacitor, CM — Mylar Capacitor, CC — Ceramic Capacitor, CP — PP Capacitor,
 CT — Tantalum Capacitor, CF — Film Capacitor, C — Mica Capacitor

7.1. Power Switch P.C.B. Ass'y

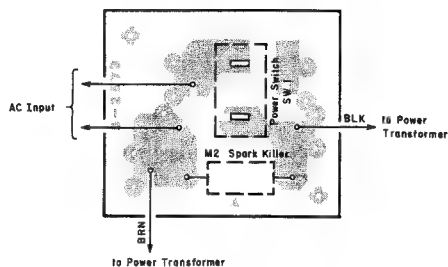


Fig. 7.1

7.3. Timer Switch P.C.B. Ass'y

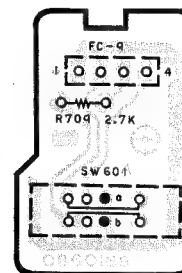


Fig. 7.3

7.2. LED P.C.B. Ass'y

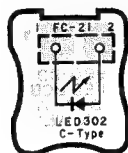


Fig. 7.2

7.4. Shut-off P.C.B. Ass'y

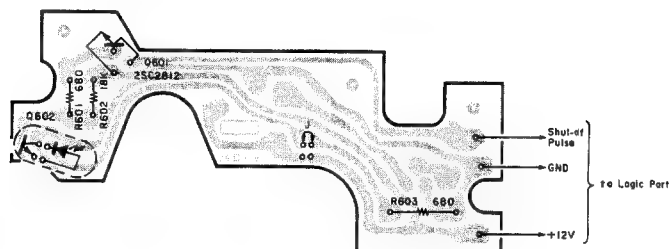


Fig. 7.4

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	BA05626A	Set P.C.B. Ass'y BX-125		BA05230A	Power Switch P.C.B. Ass'y BX-125 (U.S.A. & Canada)		BA05641A	Timer Switch P.C.B. Ass'y
	BA05627A	Main P.C.B. Ass'y BX-125		BA05231A	Power Switch P.C.B. Ass'y BX-125 (Japan)	R709	OB60189A	Timer Switch P.C.B. RK 2.7K 1/6W J
	BA05630A	LED P.C.B. Ass'y		BA05229A	Power Switch P.C.B. Ass'y BX-125 (Australia & Others) & BX-125E	SW601	OB09687A	Slide Switch 2-3
	BA05635A	P.C.B. Ass'y				FC9	OB07437A	Dip Mate 4P (1)
	BA05637A	Tape Switch P.C.B. Ass'y					CA80011A	Shut-off P.C.B. Ass'y
	BA05638A	Indicator P.C.B. Ass'y		OB02573D	Power Switch P.C.B.		OC80047A	Shut-off P.C.B. TR 2SC2812
	BA05639A	Volume P.C.B. Ass'y	SW1	OB70002A	Power Switch	Q601	OB06388A	Photo Reflector NJL5141
	BA05640A	Control Switch P.C.B. Ass'y	M2	OB08342A	Spark Killer BX-125 (U.S.A. & Canada)	Q602	OB06389A	
	BA05641A	Timer Switch P.C.B. Ass'y	M2	OB08363A	Spark Killer BX-125 (Japan)	R601,603	OB09840A	RK 680 Leadless
			M2	OB08445A	Spark Killer BX-125 (Australia & Others) & BX-125E	R602	OB09841A	RK 18K Leadless
	BA05626A-E	Set P.C.B. Ass'y BX-125E		OB90059A	Spark Killer Cover BX-125 (Australia & Others) & BX-125E (1)			
	BA05627A-E	Main P.C.B. Ass'y BX-125E		OJ04763A	Power Switch Holder (1)			
	BA05630A	LED P.C.B. Ass'y		OE00612A	M3x6 @ Pan (2A) (2)			
	BA05635A	Dolby NR Switch P.C.B. Ass'y		OE00752A	Eyelet 2x3 (2)			
	BA05637A	Tape Switch P.C.B. Ass'y		BA05630A	LED P.C.B. Ass'y			
	BA05638A	Indicator P.C.B. Ass'y		OB60183A	LED P.C.B.			
	BA05639A	Volume P.C.B. Ass'y		OB06333A	LED Red TLR124A			
	BA05640A	Control Switch P.C.B. Ass'y	LED302	OB81065A	Wire Mate 2P (1)			
	BA05641A	Timer Switch P.C.B. Ass'y		OB82116B	Ribbon Cable 2P (1)			

7.5. Dolby NR Switch P.C.B. Ass'y

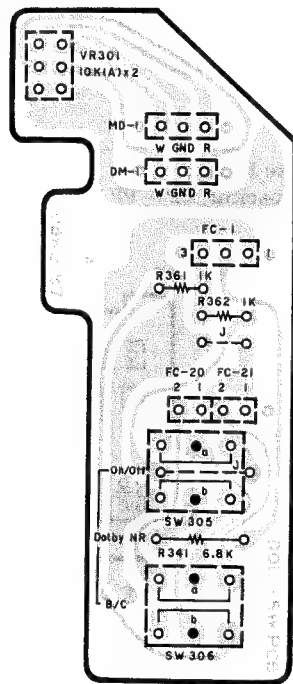


Fig. 7.5

7.6. Volume P.C.B. Ass'y

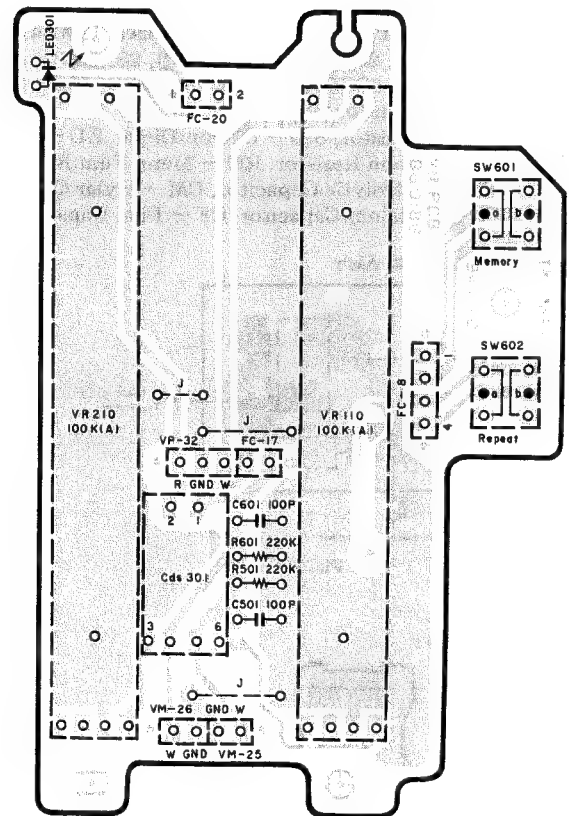


Fig. 7.6

7.7. Control Switch P.C.B. Ass'y

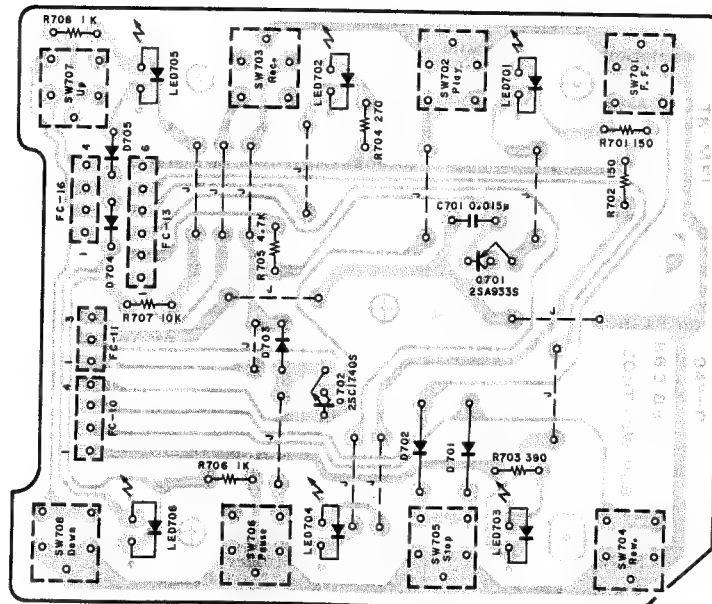


Fig. 7.7

Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
VR301 R341 R361,362 SW305/306 FC1,MD1 DM1 FC20/21	BA05635A	Dolby NR Switch P.C.B. Ass'y	IC301 IC701 Q704 ZD701,702 D301,302 D703-706 R301 R302 R303 R304 R305-314	BA05638A	Indicator P.C.B. Ass'y
	OB60187A	Dolby NR Switch P.C.B.		OB60185A	Indicator P.C.B.
	OB30036A	VR 10K (A)x2		OB06369A	IC TA7612AP
	OB01682A	RK 6.8K 1/4W J		OB11031A	IC TL092
	OB09677A	RK 1K 1/6W J		OB06013A	TR 2SA733 (P.Q)
	OB70027A	Push Switch 2-Key		OB06191A	ZD 2.7V RD2.7E
	OB81010A	Dip Mate 3P (3)		OB06181A	SiD 1SS53
	OB02349A	JP Connector 4P (1)		OB06398A	SiD 1SS176 (4)
				OB01888A	RK 10K 1/4W J
				OB01887A	RK 5.6K 1/4W J
LED301 Cds301 VR110,210 R501,601 C501,601 SW601,602 FC8 VM25/26 FC17/VP32 FC20	BA05639A	Volume P.C.B. Ass'y	R701 R702,703 704,709 711,715 R705 R706 R707 R712 R713,714 R716 R717 C301 C701 C702 FC3/12 FC6/17,16 FC18/19	OB09677A	RK 1K 1/6W J
	OB60186A	Volume P.C.B.		OB09725A	RK 100K 1/6W J
	OB06333A	LED Red TLR124A			
	OB06325B	Photocoupler MCD7214F		OB09709A	RK 22K 1/6W J
	OB31002A	Slide VR 100K (A)		OB09685A	RK 2.2K 1/6W J
	OB09733A	RK 220K 1/6W J		OB09701A	RK 10K 1/6W J
	OB09282A	CC 100P 50V K		OB09749A	RK 1M 1/6W J
	OB07462A	Push Switch		OB09737A	RK 330K 1/6W J
	OB81011A	Dip Mate 4P (2)		OB09717A	RK 47K 1/6W J
	OB81012A	Dip Mate 5P (1)		OB09713A	RK 33K 1/6W J
Q701 Q702 LED701 703,704 LED702 705,706 D701,702 D703,704 705 R701,702 R703 R704 R705 R706,708 R707 C701 SW701-708	BA05640A	Control Switch P.C.B. Ass'y	OB09281A OB09868A OB09163A OB81012A OB81011A OB02356A	OB09281A	CC 150P 50V K
	OB60188A	Control Switch P.C.B.		OB09868A	CF 0.1μ 50V J
	OB10026A	TR 2SA933S (Q,R,S)		OB09163A	CE 10μ 16V (BP)
	OB10039A	TR 2SC1740S (S,E)		OB81012A	Dip Mate 5P (1)
	OB06334A	LED Green TLG124A		OB81011A	Dip Mate 4P (2)
	OB06333A	LED Red TLR124A		OB02356A	JP Connector 12P (1)
	OB06181A	SiD 1SS53			
	OB06398A	SiD 1SS176			
	OB09657A	RK 150 1/6W J			
	OB09667A	RK 390 1/6W J			
Q304 VR105,107 205,207 VR106,206 R138,238 R139,239 351,352 353 R140,240 R197,297 R317 R318 R350 C118,218 C306 C308 C327 C330,331 332 C333,334 CN2 FC2 SM27/28 FC5 SM29	BA05637A	Tape Switch P.C.B. Ass'y			
	OB60184A	Tape Switch P.C.B.			
	OB06069A	TR 2SB564 (L,M)			
	OB32010A	Semi-fixed VR 47K			
	OB32009A	Semi-fixed VR 22K			
	OB09653A	RK 100 1/6W J			
	OB09695A	RK 5.6K 1/6W J			
	OB09707A	RK 18K 1/6W J			
	OB09705A	RK 15K 1/6W J			
	OB09263A	RK 12K 1/4W J			
Q304 VR105,107 205,207 VR106,206 R138,238 R139,239 351,352 353 R140,240 R197,297 R317 R318 R350 C118,218 C306 C308 C327 C330,331 332 C333,334 CN2 FC2 SM27/28 FC5 SM29	OB09831A	RF 22 1W J			
	OB09837A	RF 10 1W J			
	OB09283A	CC 220P 50V K			
	OB09828A	CP 8200P 100V J			
	OB01403A	CE 47μ 16V			
	OB41229A	CP 1500P 100V J			
	OB05796A	CM 0.047μ 50V J			
	OB09187A	CE 1μ 16V (BP)			
	OB81051A	2P-S Post (1)			
	OB81011A	Dip Mate 4P (2)			
Q304 VR105,107 205,207 VR106,206 R138,238 R139,239 351,352 353 R140,240 R197,297 R317 R318 R350 C118,218 C306 C308 C327 C330,331 332 C333,334 CN2 FC2 SM27/28 FC5 SM29	OB81012A	Dip Mate 5P (1)			
	OB81010A	Dip Mate 3P (1)			
	OB06688C	Bias Osc. Unit (1)			
	OB70005A	Push Switch 5-Key (1)			
	OJ04768B	Earth Plate A (1)			

7.8. Tape Switch P.C.B. Ass'y

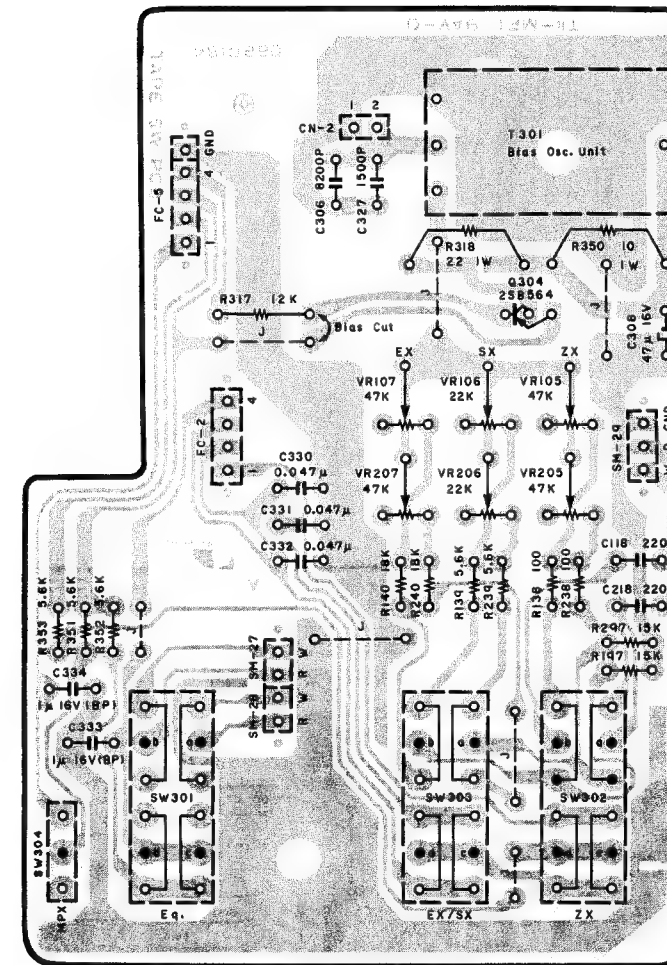


Fig. 7.8

7.9. Indicator P.C.B. Ass'y

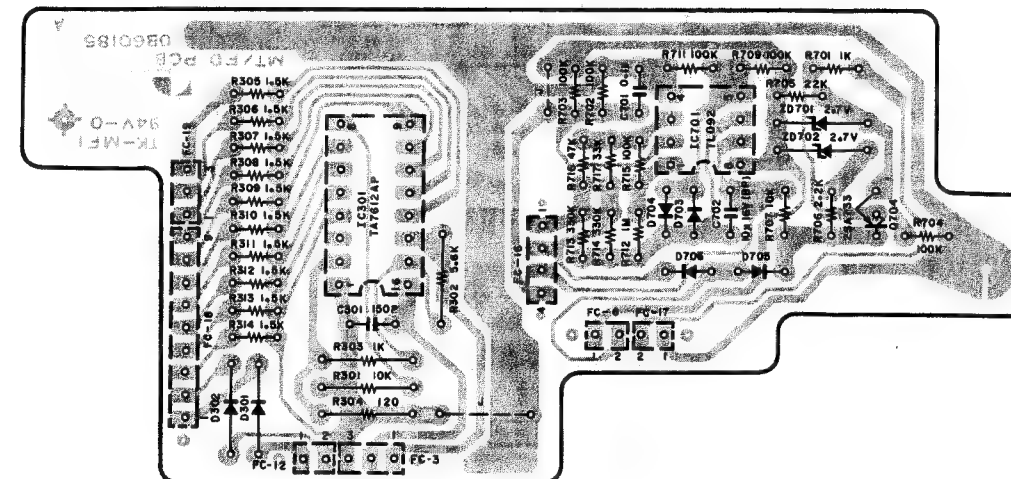


Fig. 7.9

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Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description	Schematic Ref. No.	Part No.	Description
	BA05627A	Main P.C.B. Ass'y	R354,355	OB09725A	RK 100K 1/6W J	R141,241	OB09713A	RK 33K 1/6W J	R634,635	OB09677A	RK 1K 1/6W J		BA05627A-E	Main P.C.B. Ass'y
	— PB Eq. Amp. —		356,363			R142,242	OB01889A	RK 100K 1/4W J	638,639					BX-125E
Q101,102	OB06142A	TR 2SC2240 (BL)	364			R143,243	OB09743A	RK 560K 1/6W J	R641,650	OB01889A	RK 100K 1/4W J			Contents of the list
201,202			C119,219	OB05571A	CM 680P 50V J	R144,244	OB09729A	RK 150K 1/6W J	R643	OB01846A	RK 4.7K 1/4W J			is the same as for
Q103,203	OB01872A	TR 2SC945L (P,Q)	C120,220	OB05843A	CM 0.012μ 50V J	R145,146	OB09725A	RK 100K 1/6W J	R645,646	OB09733A	RK 220K 1/6W J			BX-125 except the
ZD301	OB12168A	ZD 10V	C121,221	OB05659A	CM 5600P 50V J	245,246			R648,649	OB05629A	RK 2.7K 1/4W J			following section.
		RD10TS-T1B2	C122,222	OB09993A	CM 820P 50V J	R147,148	OB09719A	RK 56K 1/6W J	R652	OB09705A	RK 15K 1/6W J			
D304	OB01909A	SiD 1S1555	C123,223	OB01913A	CM 1800P 50V J	247,248			R653	OB09693A	RK 4.7K 1/6W J			
L101,201	OB03919C	Inductor 36mH		— Dolby NR —		R149,249	OB09709A	RK 22K 1/6W J	R654,655	OB09713A	RK 33K 1/6W J		— Rec. Level —	
VR101,201	OB32009A	Semi-fixed VR 22K	IC101,201	OB06383A	IC TEA0654	R320	OB09216A	RF 10 1/4W J	R656	OB09803A	R-Network 47Kx5			
R101,201	OB09741A	RK 470K 1/6W J	IC102,202	OB06382A	IC TEA0652	C124,224	OB09570A	CE 0.15μ 50V (LN)	R657	OB09824A	R-Network 100Kx3	IC305	OB11027A	IC TC9145P
R102,103	OB09330A	RK 100K 1/4W J	Q110,111	OB10025A	TR 2SC945L (P,K)	C125,225	OB09148A	CE 10μ 25V (LN)	R658	OB09673A	RK 680 1/6W J	Q112,212	OB01872A	TR 2SC945L (P,Q)
202,203		(Noiseless)	210,211			C308	OB01400A	CE 100μ 16V	R659	OB09681A	RK 1.5K 1/6W J	VR102,202	OB32009A	Semi-fixed VR 22K
R104,204	OB05631A	RK 82 1/4W J	ZD102,202	OB06167A	ZD 6.2V RD6.2EB3		— Headphone Amp. —		R661	OB24023A	R Fuse 1	VR103,104	OB32008A	Semi-fixed VR 10K
R105,205	OB09731A	RK 180K 1/6W J	L104,204	OB06691A	L-C Block Yellow	IC304	OB06370A	IC 4556D	C601	OB01398A	CE 220μ 16V	203,204		
R106,206	OB09685A	RK 2.2K 1/6W J	L105,205	OB06690A	L-C Block Blue	Q108,208	OB06299A	TR 2SC2878	C602,604	OB01405A	CE 1μ 50V	R127,227	OB09705A	RK 15K 1/6W J
R107,207	OB09711A	RK 27K 1/6W J	R154,193	OB05671A	RK 2.2M 1/4W J	R165,265	OB09685A	RK 2.2K 1/6W J	C603,606	OB40024A	CE 0.33μ 50V	R128,228	OB22327A	RM 7.15K 1/6W F
R108,208	OB22307A	RM 4.87K 1/6W F	254,293			R166,266	OB09697A	RK 6.8K 1/6W J	C607	OB09802A	CM 2200P 50V J	R129,229	OB09699A	RK 8.2K 1/6W J
R109,209	OB22287A	RM 3.32K 1/6W F	R173,273	OB09687A	RK 2.7K 1/6W J	R167,168	OB09725A	RK 100K 1/6W J	C608	OB09290A	CC 0.01μ 50V Z	R130,230	OB01888A	RK 10K 1/4W J
R110,210	OB09673A	RK 680 1/6W J	R174,274	OB09688A	RK 3K 1/6W J	267,268			C609	OB40178A	CE 0.47μ 50V	R131,231	OB09707A	RK 18K 1/6W J
R111,211	OB01888A	RK 10K 1/4W J	R175,275	OB09686A	RK 2.4K 1/6W J	R170,270	OB05579A	RK 22 1/4W J	C611	OB09817A	CE 33μ 10V (KS)	R132,135	OB09701A	RK 10K 1/6W J
R112,212	OB09703A	RK 12K 1/6W J	R176,276	OB22286A	RM 3.3K 1/6W F	R171,199	OB09677A	RK 1K 1/6W J	CN3	OB02245A	9P-T Post	235,237		
R195,295	OB09677A	RK 1K 1/6W J	R177,277	OB22229A	RM 1K 1/6W F	271,299			CN4	OB02243A	5P-T Post	R133,136	OB05629A	RK 2.7K 1/4W J
R319	OB01857A	RK 1K 1/4W J	R180,280	OB09721A	RK 68K 1/6W J	R342	OB09049A	RF 22 1/4W J	CN5	OB81118A	2P-T Post	233,236		
R357	OB09725A	RK 100K 1/6W J	R181,281	OB22309A	RM 5.1K 1/6W F	C130,230	OB09327A	CE 0.33μ 50V (LN)		— DC Supply —		R198,298	OB09709A	RK 22K 1/6W J
C102,202	OB09137A	CE 22μ 25V (LN)	R182,282	OB22265A	RM 2.2K 1/6W F	C131,231	OB01398A	CE 220μ 16V	IC402	OB06380A	IC NJM7812	R199,299	OB09715A	RK 39K 1/6W J
C103,203	OB09283A	CC 220P 50V K	R184,284	OB22305A	RM 4.7K 1/6W F	C170,270	OB09291A	CC 0.022μ 50V Z	Q401,405	OB06372A	TR 2SC2002 (K,L)	R354,355	OB09725A	RK 100K 1/6W J
C104,204	OB01403A	CE 47μ 16V	R185,285	OB09717A	RK 47K 1/6W J	C323	OB01400A	CE 100μ 16V	Q402,403	OB06382A	TR 2SC945L (P,Q)	364		
C105,205	OB01863A	CE 3.3μ 50V	R186,286	OB09722A	RK 75K 1/6W J		— Logic —		ZD401	OB06167A	ZD 6.2V RD6.2EB3	C119,219	OB05571A	CM 680P 50V J
C106,206	OB05832A	CM 0.018μ 50V J	R187,190	OB09737A	RK 330K 1/6W J				ZD402	OB06290A	ZD 5.6V RD5.6EB2	C120,220	OB05843A	CM 0.012μ 50V J
C107,207	OB41002A	CP 390P 100V J	287,290						D401	OB06282A	Diode Bridge DBA10	C121,221	OB05659A	CM 5600P 50V J
C108,208	OB05550A	CM 1000P 50V J	R188,189	OB09739A	RK 390K 1/6W J	IC601	OB06178A	IC μPD4011BC	D402	OB06282A	Diode Bridge DBA10	C122,222	OB05687A	CM 1200P 50V J
C304	OB09868A	CF 0.1μ 50V J	288,289			IC602	OB06214A	IC μPD4071BC	D403,404	OB12100A	Double SiD MC921	C123,223	OB01913A	CM 1800P 50V J
C307	OB01400A	CE 100μ 16V	R191,291	OB09796A	RM 12K 1/4W F	IC603	OB11020A	IC TMP4315BP-1814		OB06398A	SiD 1SS176	C199,299	OB05653A	CM 1500P 50V J
RL301	OB90011A	DS Relay	R192,194	OB09709A	RK 22K 1/6W J	Q601	OB06069A	TR 2SB564 (L,M)						
CN1	OB02242A	4P-T Post	R196,296	OB09723A	RK 82K 1/6W J	Q602,604	OB01872A	TR 2SC945L (P,Q)	R403	OB24006A	RF 560 1W J			
			R340	OB09330A	RK 100K 1/4W J	606,623			R404	OB01857A	RK 1K 1/4W J			
					(Noiseless)	625			R405	OB09671A	RK 560 1/6W J			
IC303	OB06387A	IC NJM2043DD	R358,359	OB09725A	RK 100K 1/6W J	Q603,605	OB06013A	TR 2SA733 (P,Q)	R406	OB24007A	RF 22 2W J			
Q104,204	OB06299A	TR 2SC2878	R702,802	OB01679A	RK 100 1/4W J	616,617			R407	OB09725A	RK 100K 1/6W J			
L102,202	OB00068A	Trap Coil 10.5mH	C132,134	OB09494A	CE 1μ 50V (LN)	618,619			R408	OB09707A	RK 18K 1/6W J			
L103,203	OB06696A	L-C Block	232,234			Q607,624	OB10021A	TR 2SD1164 (K,L)	R409	OB09695A	RK 5.6K 1/6W J			
R113,213	OB09711A	RK 27K 1/6W J	C135,235	OB09312A	CP 0.01μ 100V G	Q608,609	OB06372A	TR 2SA953 (K,L)	R410	OB09665A	RK 330 1/6W J			
R114,214	OB09701A	RK 10K 1/6W J	C136,236	OB09240A	CP 0.033μ 100V G	610,611			R411	OB09693A	RK 4.7K 1/6W J			
R115,116	OB09725A	RK 100K 1/6W J	C137,237	OB05652A	CM 4700P 50V J	Q612,613	OB06322A	TR 2SC2002 (K,L)	R413	OB09713A	RK 33K 1/6W J			
117,215			C138,140	OB01412A	CE 10μ 16V	614,615			R414	OB09719A	RK 56K 1/6W J			
216,217			154,238			Q620	OB06066A	TR 2SD471 (L,M)	C402	OB40095A	CE 1000μ 25V			
R118,218	OB09677A	RK 1K 1/6W J	240,254			Q622	OB10034A	TR 2SC1740S (E)	C403	OB01392A	CE 470μ 16V			
R119,219	OB09731A	RK 180K 1/6W J	321			D601,603	OB06398A	SiD 1SS176	C404	OB01403A	CE 47μ 16V			
R120,220	OB09691A	RK 3.9K 1/6W J	C139,239	OB09280A	CC 47P 50V J	606,607			C405,406	OB09292A	CC 0.1μ 50V Z			
R121,221	OB09665A	RK 330 1/6W J	C141,241	OB09864A	CF 0.047μ 50V J	608,612			C407	OB09799A	CE 4700μ 25V			
R122,222	OB09669A	RK 470 1/6W J	C142,148	OB09862A	CF 0.033μ 50V J	613,616			C408	OB09798A	CE 6800μ 16V			
R123,223	OB09715A	RK 39K 1/6W J	242,248			617,618			C409	OB40076A	CE 33μ 16V			
R125,225	OB09697A	RK 6.8K 1/6W J	C143,147	OB09868A	CF 0.1μ 50V J	D602	OB12100A	Double SiD MC921	C411	OB01405A	CE 1μ 50V			
R126,226	OB05936A	RK 10 1/4W J	243,247			D604,609	OB06181A	SiD 1SS53	C412	OB01398A	CE 220μ 16V			
R153,253	OB09741A	RK 470K 1/6W J	C144,244	OB09570A	CE 0.15μ 50V (LN)	610,611			TF1	OB08715A	Thermal Fuse 129			
C110,210	OB01804A	CM 3900P 50V J	320			615,619				OB08676B	Heat Sink (1)			
C111,211	OB40178A	CE 0.47μ 50V	C145,245	OB09866A	CF 0.068μ 50V J	L601	OB06689A	L-C Block		OE00507A	Nut Hex. M3 (1)			
C112,212	OB01862A	CE 22μ 16V	C149,249	OB09872A	CF 0.22μ 50V J	VR601	OB32007A	Semi-fixed VR 470		OE00612A	M3x6 @ Pan (2A) (1)			
C114,214	OB05659A	CM 5600P 50V J	C150,250	OB09189A	CM 2700P 50V J	R601	OB09749A	RK 1M 1/6W J						
C115,215	OB41186A	CM 5100P 50V J	C151,251	OB05687A	CM 1200P 50V J	R602,604	OB09725A	RK 100K 1/6W J		OE00857A	BT 3x6 @ Binding (2)			
C116,216	OB01412A	CE 10μ 16V	C152,252	OB40054A	CE 2200μ 6.3V	613,616								
C117,217	OB09866A	CF 0.068μ 50V J	C153,253	OB09191A	CP 4700P 100V G	617,618								
C126,226	OB09815A	CE 47μ 6.3V (KS)	C172,272	OB01400A	CE 100μ 16V	619,651								
C160,260	OB09280A	CC 47P 50V J		— Line Amp. —		R603,606								
C161,261	OB09187A	CE 1μ 16V (BP)				611,660								
						R605								
IC305	OB11027A	IC TC9145P	IC302	OB06146A	IC NJM4558DD	R607,608								
Q112,212	OB01872A	TR 2SC945L (P,Q)	R152,252	OB09677A	RK 1K 1/6W J	615								
VR102,202	OB32009A	Semi-fixed VR 22K	R162,262	OB09709A	RK 22K 1/6W J	R609,610								
VR103,104	OB32008A	Semi-fixed VR 10K	R163,263	OB09702A	RK 11K 1/6W J	R612								
203,204			C127,227	OB40076A	CE 33μ 16V	R614,644								
R127,227	OB09705A	RK 15K 1/6W J	C129,229	OB01412A	CE 10μ 16V	R620								
R128,228	OB22327A	RM 7.15K 1/6W F				R621								
R129,229	OB09699A	RK 8.2K 1/6W J				R622								
R130,230	OB01888A	RK 10K 1/4W J				R623								
R131,231	OB09707A	RK 18K 1/6W J				R624								
R132,135	OB09701A	RK 10K 1/6W J				R625								
137,232						R626								
235,237						R627,628								
R133,136	OB05629A	RK 2.7K 1/4W J				R629,630								
233,236						R631								

8. SCHEMATIC DIAGRAM

8.1. IC Block Diagrams

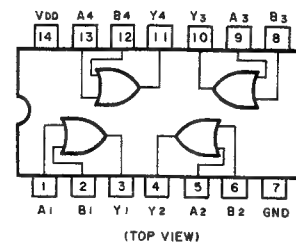


Fig. 8.1.1 OR Gate C-MOS IC μPD4071BC

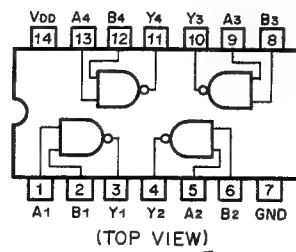


Fig. 8.1.2 NAND Gate C-MOS IC μPD4011BC

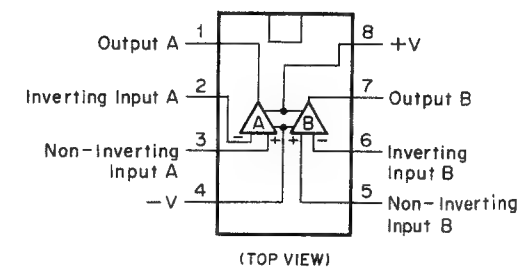


Fig. 8.1.3 Operational Amp. IC 4556D, NJM4558DD, NJM2043DD, TL092

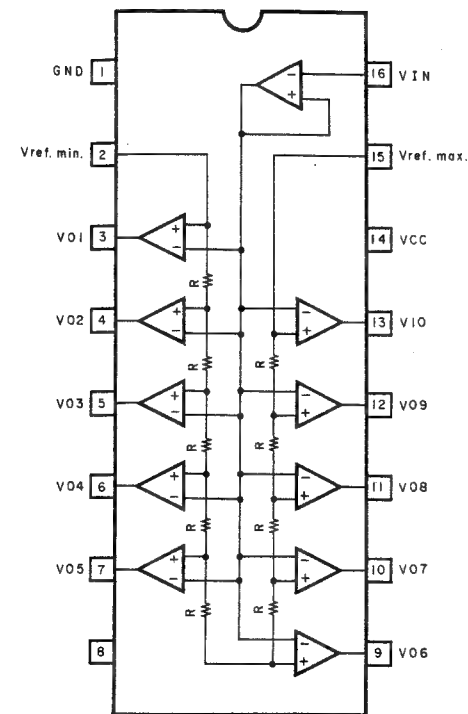


Fig. 8.1.4 Level Meter Driver TA7612AP

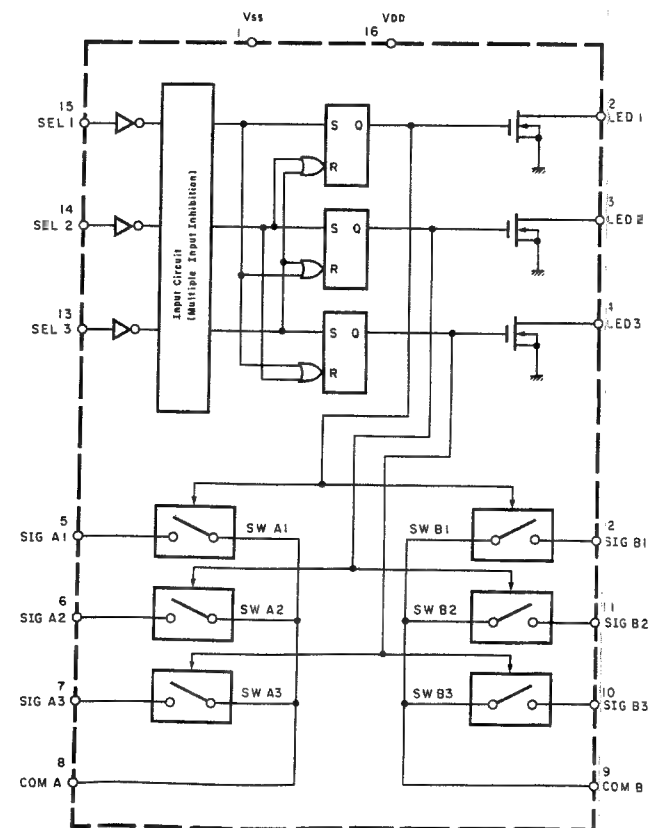


Fig. 8.1.5 Analog Switch Selector TC9145P

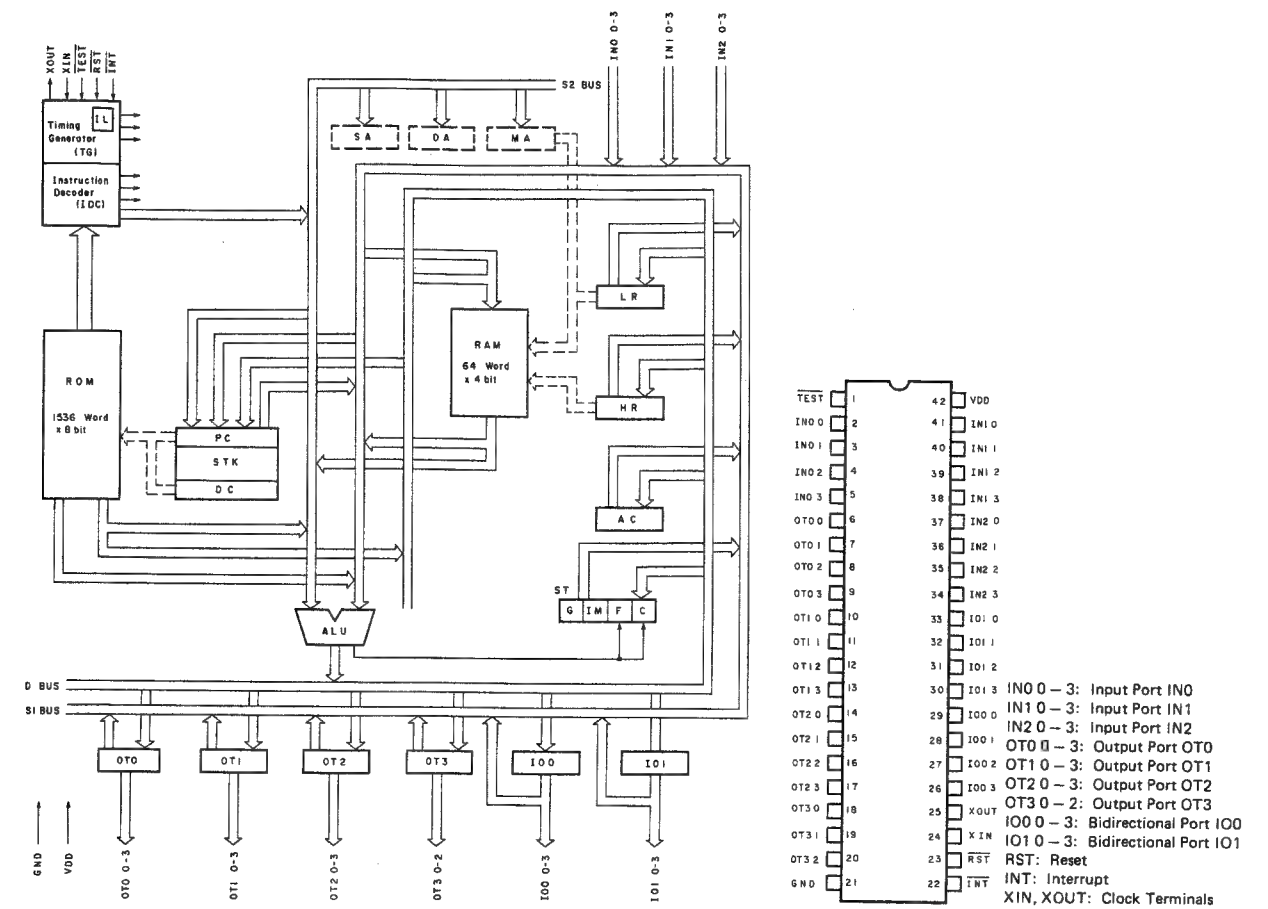


Fig. 8.1.6 4-Bit Micro-processor TMP4315BP-1814

8.2. Schematic Diagram

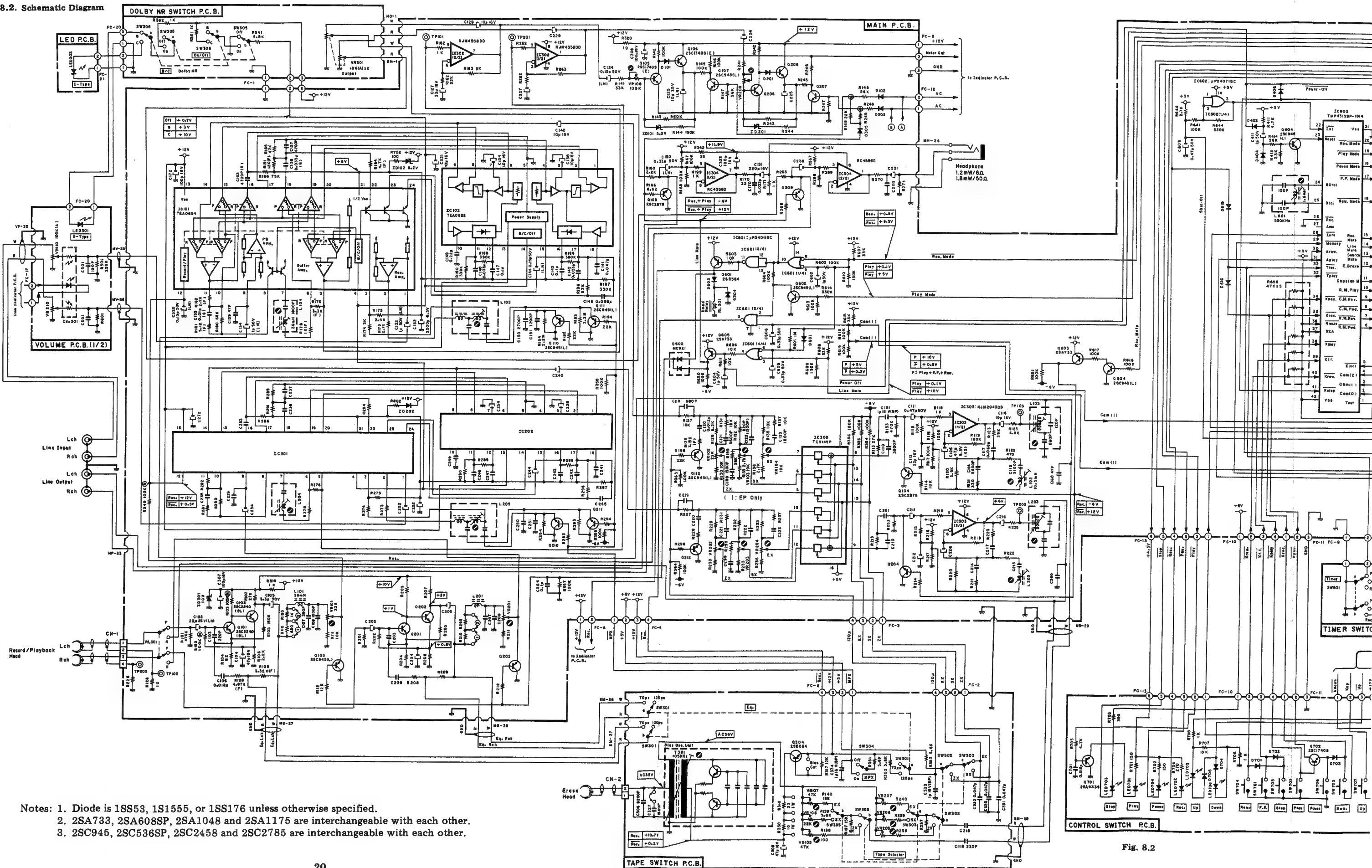


Fig. 8.2

To Indicator P.C.B.

phone
W/8Ω.
W/50Ω.

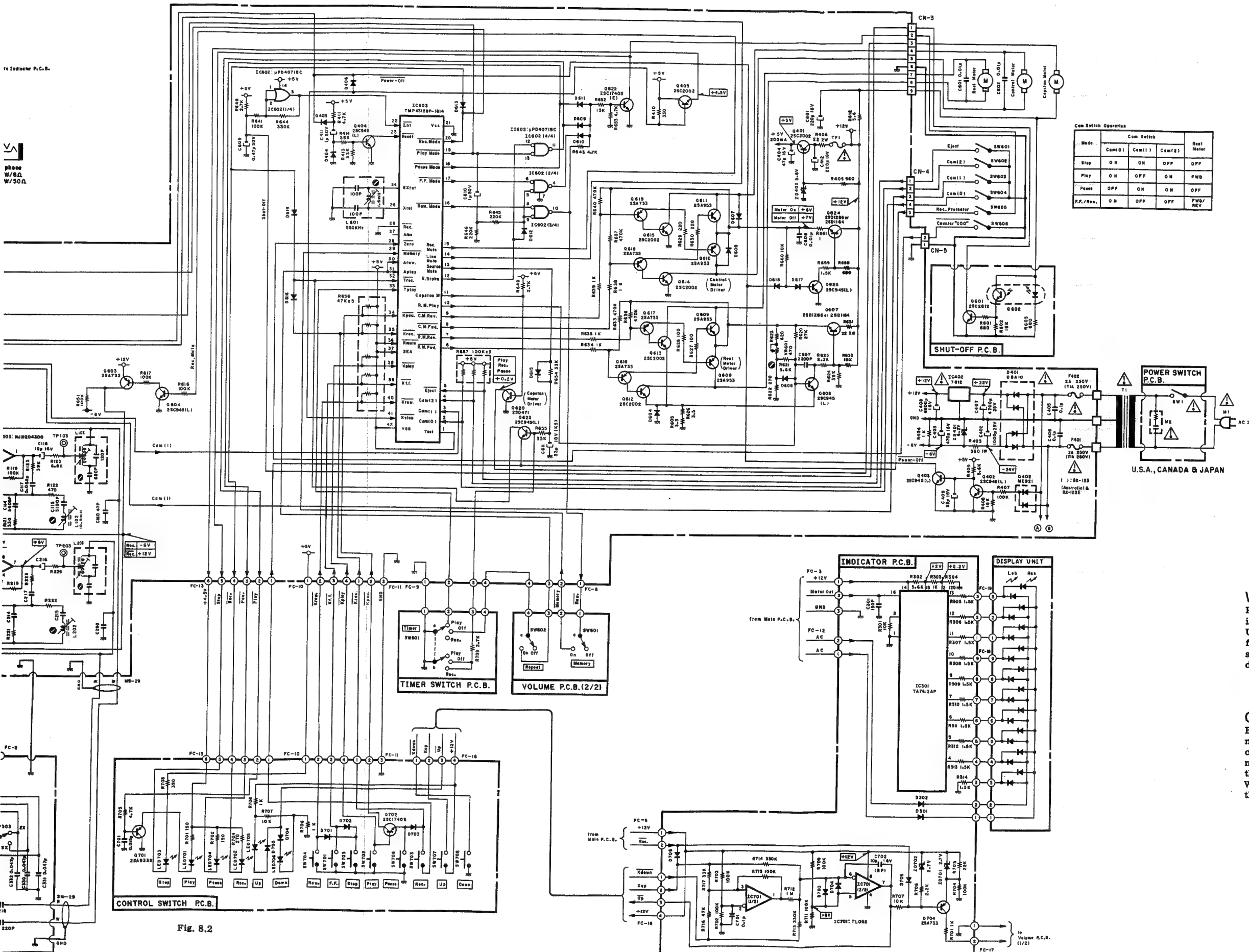
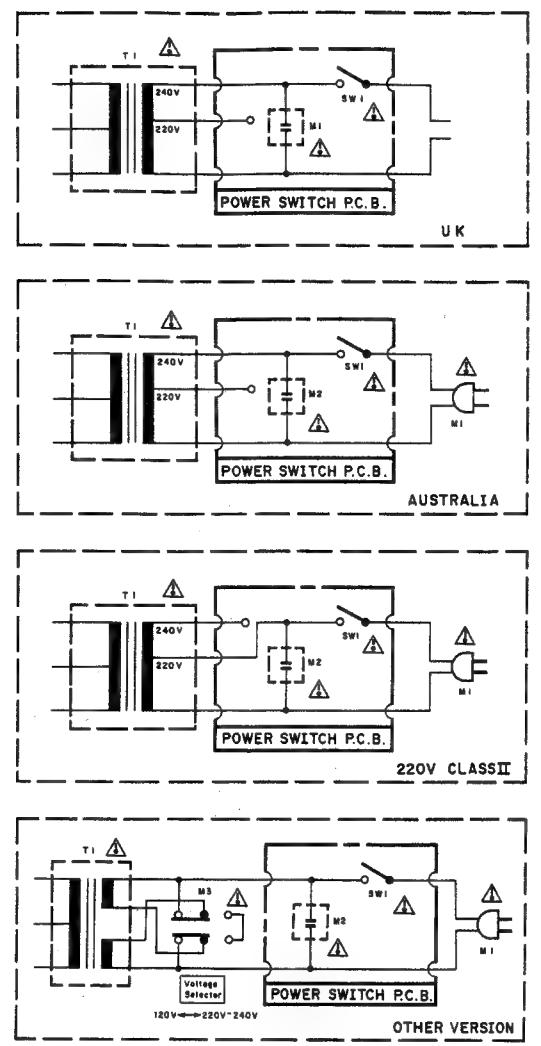


Fig. 8.2

Com Switch Operates

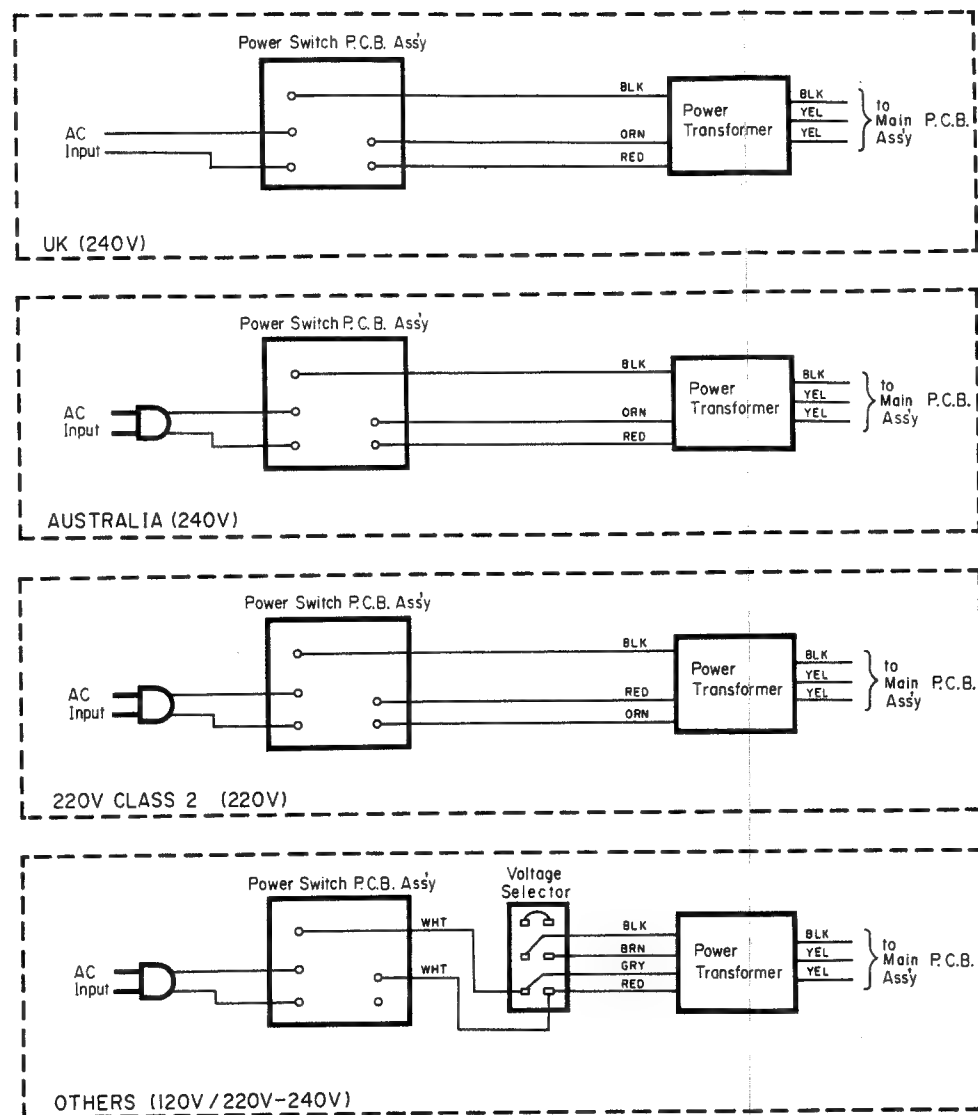
Mode	Com Switch	Com (1)	Com (2)	Reel Motor
Stop	ON	ON	OFF	OFF
Play	ON	OFF	ON	FWD
Pause	OFF	ON	ON	OFF
F.F./Rev.	ON	OFF	OFF	FWD/REV



Warning:
Parts marked with the symbol have critical characteristics. Use ONLY replacement parts recommended by the manufacturer. It is recommended that the unit be operated from a suitable DC supply or batteries during initial check-out procedure.

Caution:
Before returning the unit to the customer, make sure you make either (1) a leakage current check or (2) a line to chassis resistance check. If the leakage current exceeds 0.5 milliamp, or if the resistance from chassis to either side of the power cord is less than 240 k ohms, the unit is defective. WARNING — DO NOT return the unit to the customer until the problem is located and corrected.

9. WIRING DIAGRAM



Notes: 1 Table of wire colors

BRN — Brown	BLU — Blue
RED — Red	VIO — Violet
ORN — Orange	GRY — Gray
YEL — Yellow	WHT — White
GRN — Green	BLK — Black

2. Component side view of the P.C.B. is illustrated unless otherwise specified.
 3. Wire tube color is shown in ().

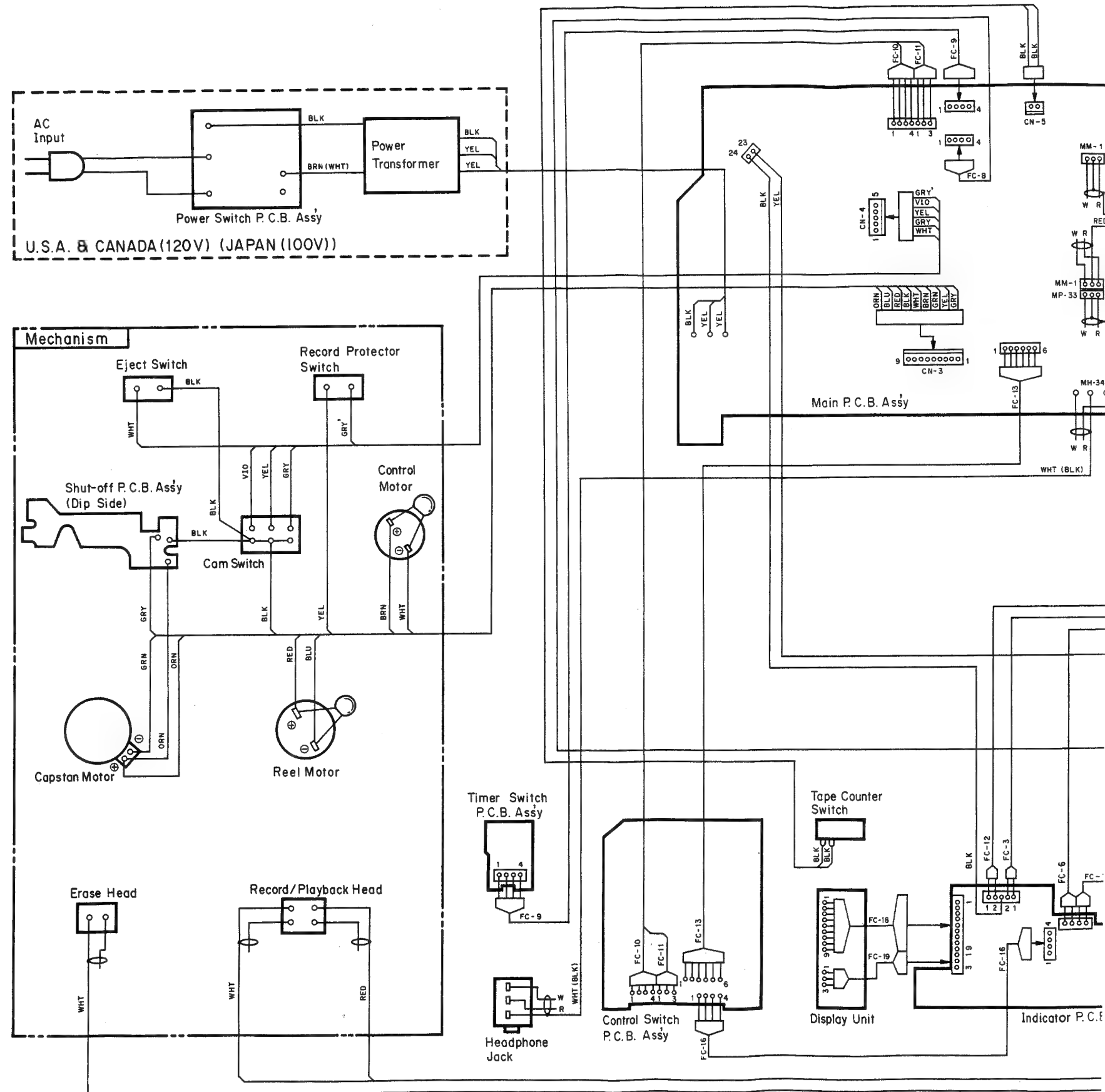


Fig. 9

10. BLOCK DIAGRAMS

10.1. Amplifier Section

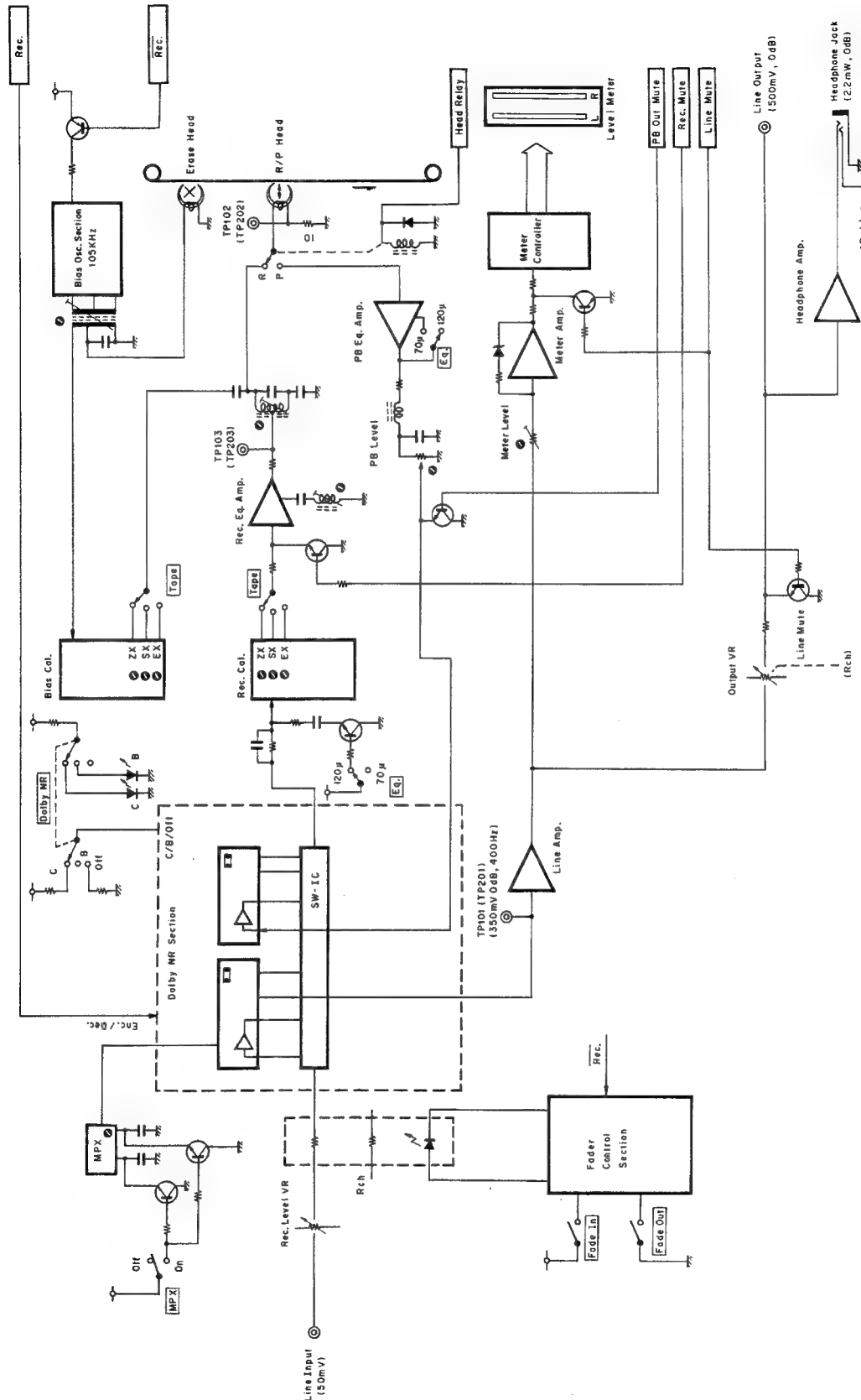


Fig. 10.1

10.2. Mechanism Control Section

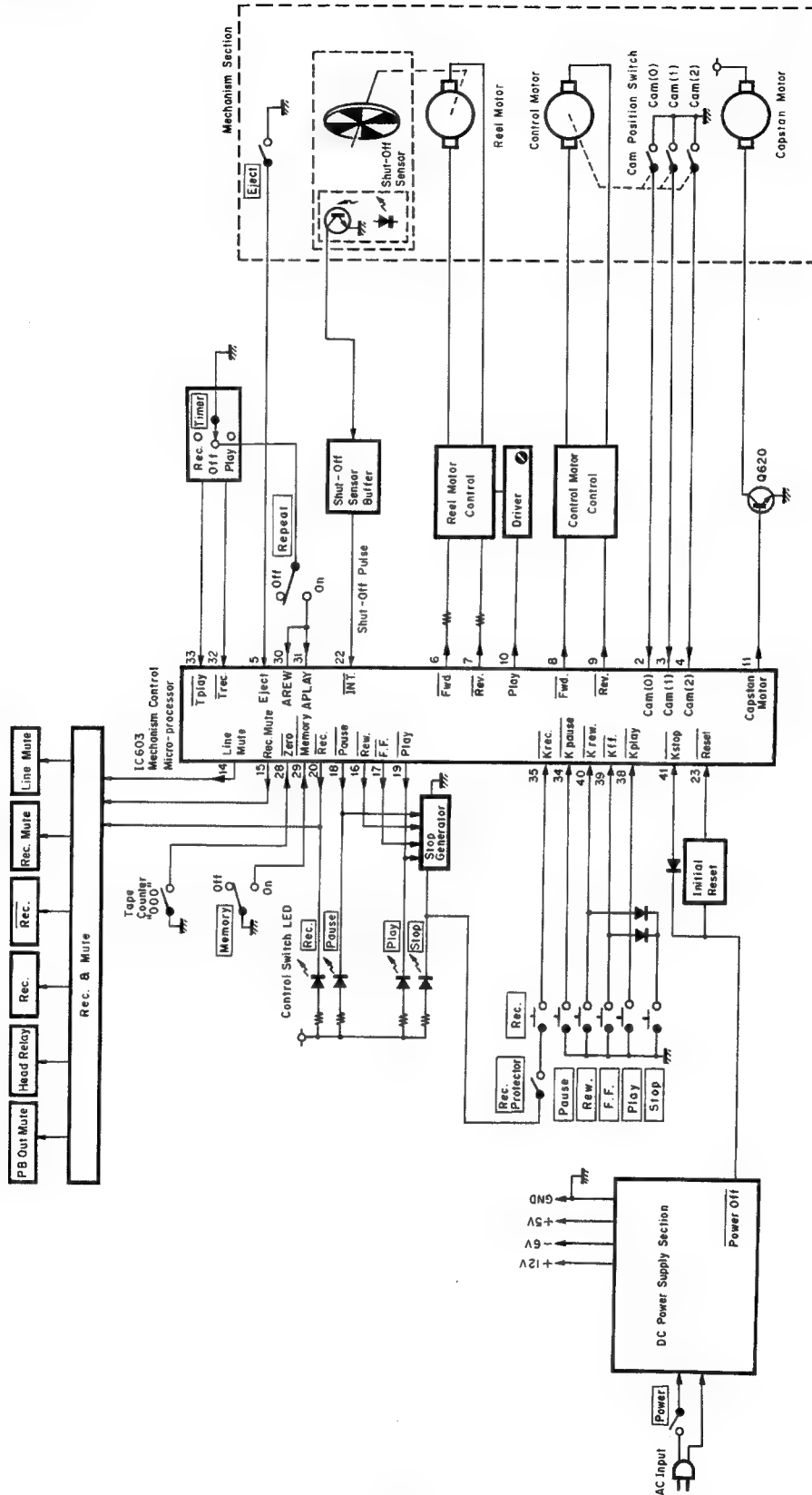


Fig. 10.2

11. TIMING CHART AND EQ. AMP. FREQUENCY RESPONSE

11.1. Timing Chart

(1) Overall Timing Chart

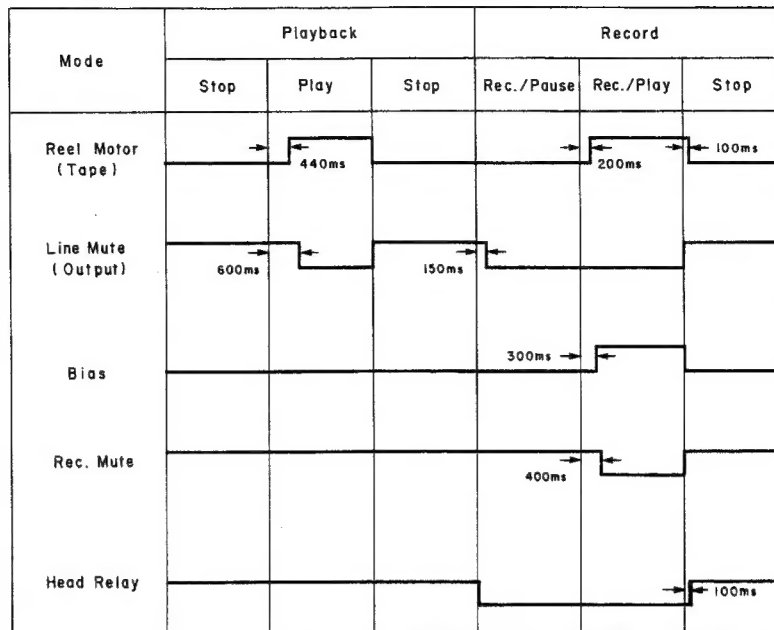


Fig. 11.1.1

(2) Mechanism Control Timing Chart

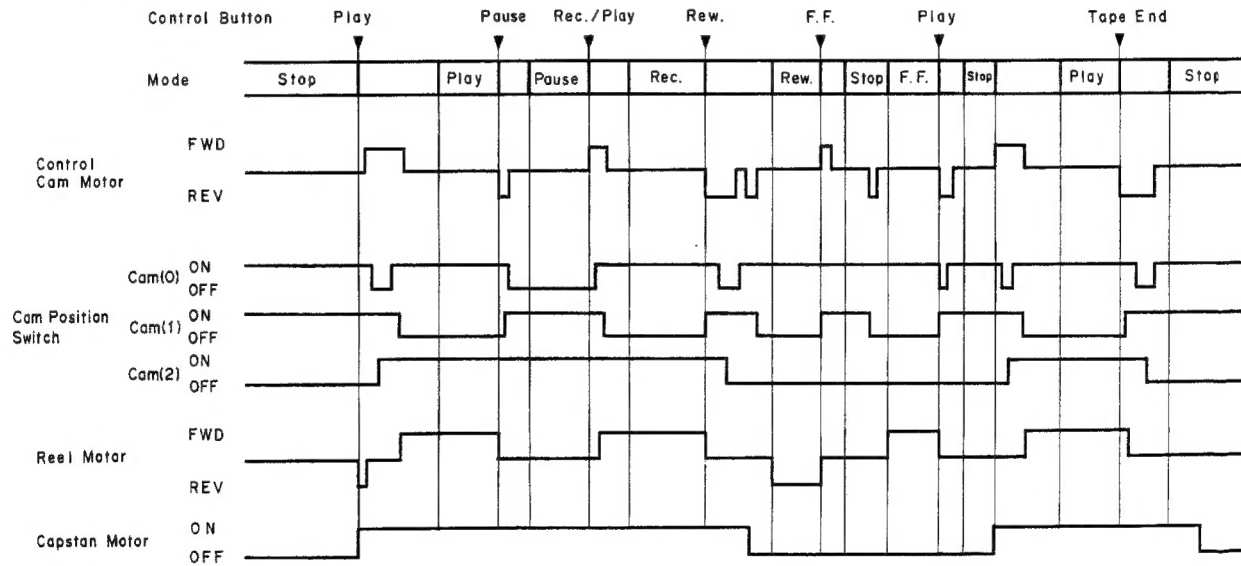


Fig. 11.1.2

11.2. Eq. Amp. Frequency Response
(1) Playback Frequency Response

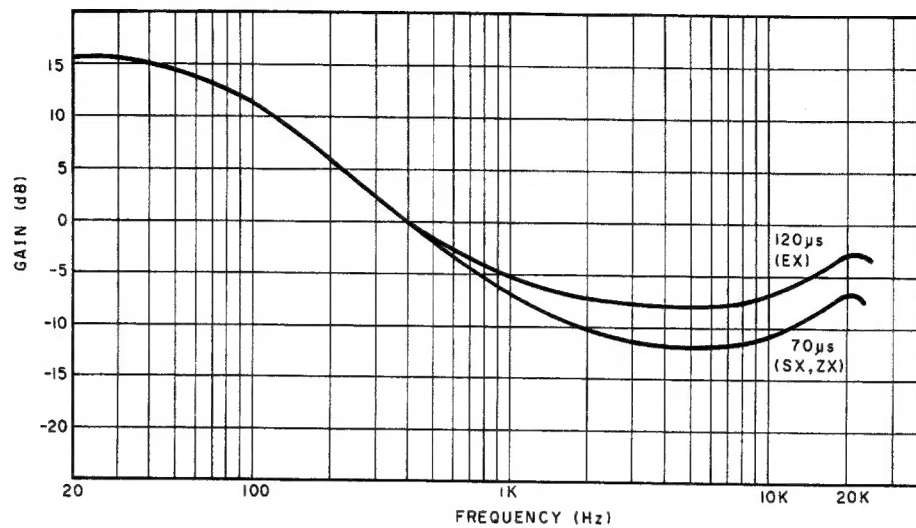


Fig. 11.2.1

(2) Record Current Frequency Response

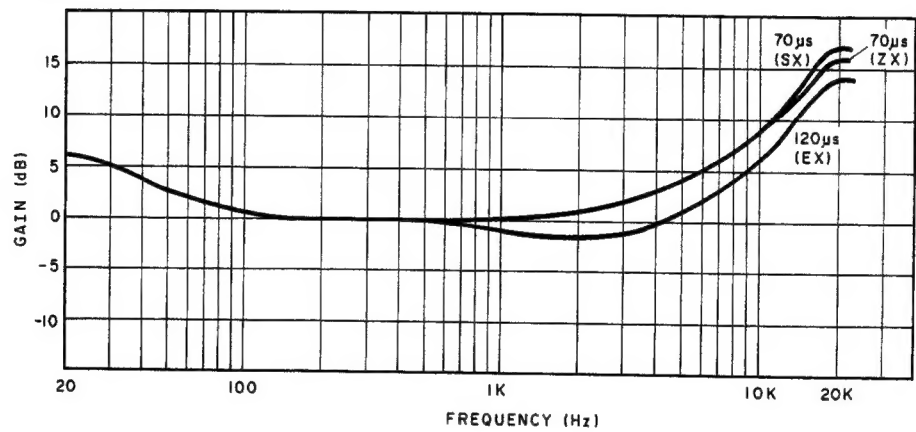


Fig. 11.2.2

12. SPECIFICATIONS

Track Configuration	4 Tracks/2-Channel Stereo
Heads	2 (Erase Head x 1, Record/Playback Head x 1)
Motors (Tape Transport)	DC Servo Motor (Capstan Drive) x 1 DC Motor (Reel Drive) x 1
Power Source	100, 120, 120/220-240, 220 or 240 V AC; 50/60 Hz (According to country of sale)
Power Consumption	23 W max.
Tape Speed	1-7/8 ips. (4.8 cm/sec.) $\pm 0.5\%$
Wow and Flutter	Less than $\pm 0.11\%$ WTD Peak Less than 0.06% WTD RMS
Frequency Response	20 Hz—20,000 Hz (recording level -20 dB)
Signal to Noise Ratio	Dolby C-Type NR on $<70 \mu s$, ZX tape Better than 68 dB (400 Hz, 3% THD, IHF A-WTD RMS) Dolby B-Type NR on $<70 \mu s$, ZX Tape Better than 62 dB (400 Hz, 3% THD, IHF A-WTD RMS)
Total Harmonic Distortion	Less than 1.0% (400 Hz, 0 dB, ZX, EXII tape) Less than 1.2% (400 Hz, 0 dB, SX tape)
Erasure	Better than 60 dB (100 Hz, 10 dB)
Separation	Better than 36 dB (1 kHz, 0 dB)
Crosstalk	Better than 60 dB (1 kHz, 0 dB)
Bias Frequency	105 kHz
Input (Line)	50 mV, 30 k Ω
Output (Line)	0.5 V (400 Hz, 0 dB, output level control at max.) 2.2 k Ω
(Headphones)	2.2 mW (400 Hz, 0 dB, output level control at max.) 8 Ω load
Fast-Winding Time	Approx. 85 seconds (with C-60 cassette)
Dimensions	430 (W) x 100 (H) x 250 (D) millimeters 16-15/16 (W) x 3-15/16 (H) x 9-7/8 (D) inches
Approximate Weight	5 kg 11 lb.

- Specifications and appearance design are subject to change for further improvement without notice.
- Noise Reduction System manufactured under license from Dolby Laboratories Licensing Corporation.
- The word "DOLBY" and the Double-D-Symbol are trademarks of Dolby Laboratories Licensing Corporation.

Service Manual

Nakamichi BX-125, BX-125E

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